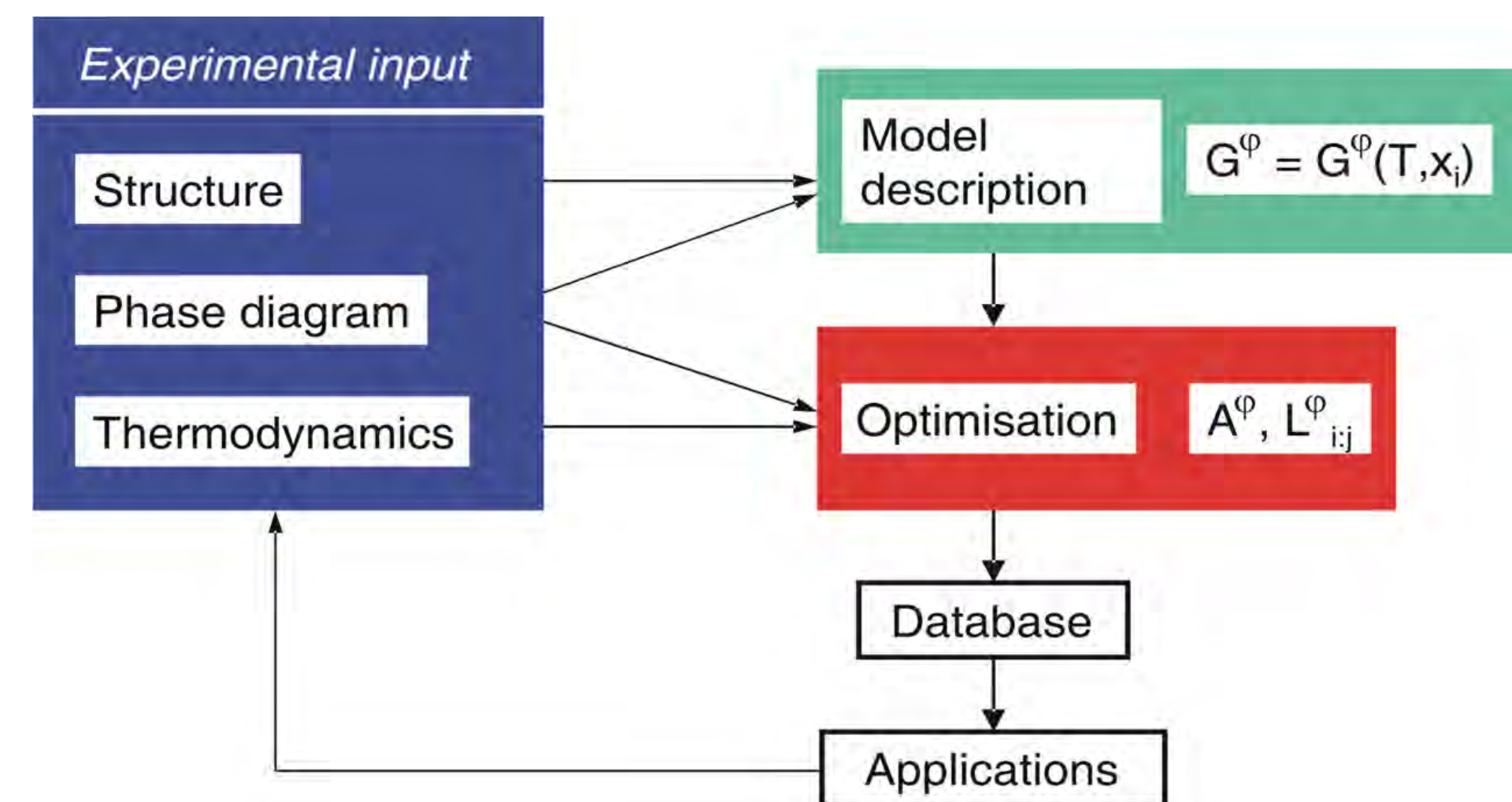


## Objectives

- Model thermodynamically the Al-Co-Mn ternary system by using experimental data in the literature.
- Optimize the ternary interaction parameters in the Al-Co-Mn.
- Include the Al-Co-Mn ternary parameters in the high entropy alloy thermodynamic database to give a reliable calculation.

## Methodology



## Crystal structure

Table 1: Crystallographic information of Al-Co-Mn system.

Phase label	also known as	Prototype	Pearson symbol	Space group	Strukturbericht
fcc	$\gamma$	Cu	<i>cF4</i>	<i>Fm</i> $\bar{3}$ <i>m</i> (225)	A1
bcc	$\alpha$	W	<i>cI2</i>	<i>Im</i> $\bar{3}$ <i>m</i> (229)	A2
hcp	$\epsilon$	Mg	<i>hP2</i>	<i>P6</i> $\bar{3}$ <i>/mmc</i> (194)	A3
B2_BCC	$\beta$	CsCl	<i>cP2</i>	<i>Pm</i> $\bar{3}$ <i>m</i> (221)	B2
$\alpha$ -Mn	$\alpha$ -Mn	$\alpha$ -Mn	<i>cI58</i>	<i>I</i> $\bar{4}$ <i>3m</i> (217)	A12
$\beta$ -Mn	$\beta$ -Mn	$\beta$ -Mn	<i>cP20</i>	<i>P4</i> $\bar{3}$ <i>2</i> (213)	A13
Al <sub>5</sub> Co <sub>2</sub>	Al <sub>5</sub> Co <sub>2</sub>	Al <sub>5</sub> Co <sub>2</sub>	<i>hP28</i>	<i>P6</i> $\bar{3}$ <i>/mmc</i> (194)	D8 <sub>11</sub>
O-Al <sub>13</sub> Co <sub>4</sub>	Al <sub>13</sub> Co <sub>4</sub>	Al <sub>13</sub> Co <sub>4</sub>	<i>oP102</i>	<i>Pmm</i> $\bar{2}$ 1 (031)	
Y-Al <sub>13</sub> Co <sub>4</sub>	Al <sub>13</sub> Co <sub>4</sub>	Al <sub>13</sub> Co <sub>4</sub>	<i>cP2</i>	<i>C2/m</i> (012)	
M-Al <sub>13</sub> Co <sub>4</sub>	Al <sub>13</sub> Fe <sub>4</sub>	Al <sub>13</sub> Fe <sub>4</sub>	<i>mC102</i>	<i>C2/m</i>	
Al <sub>9</sub> Co <sub>2</sub>	Al <sub>9</sub> Co <sub>2</sub>	Al <sub>9</sub> Co <sub>2</sub>	<i>mP22</i>	<i>P2</i> $\bar{1}$ <i>/c</i> (014)	
Al <sub>3</sub> Co	Al <sub>3</sub> Co	Al <sub>3</sub> Co			
$\gamma_2$ -Al <sub>8</sub> Mn <sub>5</sub>	Al <sub>8</sub> Cr <sub>5</sub>	<i>hR26</i>	<i>R</i> $\bar{3}$ <i>m</i> (160)		D8 <sub>10</sub>
$\gamma_1$ -Al <sub>8</sub> Mn <sub>5</sub>	Cu <sub>5</sub> Zn <sub>8</sub>	<i>cI52</i>	<i>I</i> $\bar{4}$ <i>3m</i> (217)		D8 <sub>2</sub>
LT-Al <sub>11</sub> Mn <sub>4</sub>	Al <sub>11</sub> Mn <sub>4</sub>	<i>aP15</i>	<i>P1</i> (002)		
HT-Al <sub>11</sub> Mn <sub>4</sub>	Al <sub>11</sub> Mn <sub>4</sub>	<i>oP156</i>	<i>Pnma</i> (062)		
$\lambda$ -Al <sub>4</sub> Mn	Al <sub>4</sub> Mn- $\lambda$	<i>hP586</i>	<i>P6</i> $\bar{3}$ <i>/m</i> (176)		
$\mu$ -Al <sub>4</sub> Mn	Al <sub>4</sub> Mn- $\mu$	<i>hP574</i>	<i>P6</i> $\bar{3}$ <i>/mmc</i> (194)		
Al <sub>6</sub> Mn	Al <sub>6</sub> Mn	<i>oC28</i>	<i>Cmcm</i> (063)		D2 <sub>h</sub>
Al <sub>12</sub> Mn	Al <sub>12</sub> W	<i>cI26</i>	<i>Im</i> $\bar{3}$ (204)		
T-AlCoMn	$\zeta$	Al <sub>62</sub> Mn <sub>12</sub> Ni <sub>4</sub>	<i>oC156</i>	<i>Cmcm</i>	

## Conclusion

- Al-Co-Mn ternary system was thermodynamically modelled.
- Liquidus and solidus datapoints were used to optimize ternary liquid parameters and calculate liquidus surface.

## Acknowledgment

This work was supported by German Research Foundation (DFG) within the collaborative research SPP-CCA (HA5382/61).

## References

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## Binaries: Al-Co, Al-Mn, and Co-Mn

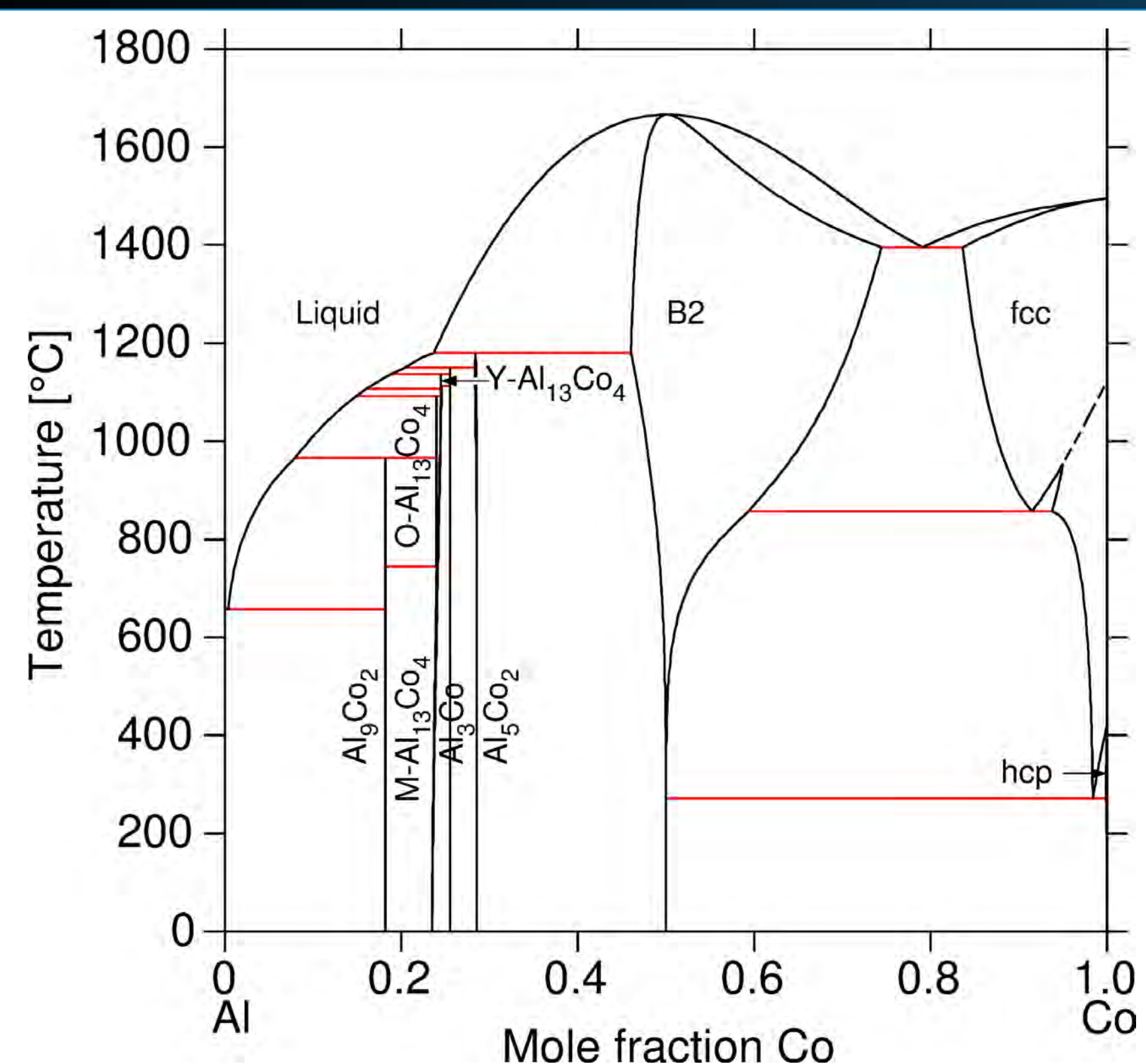


Figure 1: Calculated Al-Co phase diagram from Ostrowska and Cacciamani [1].

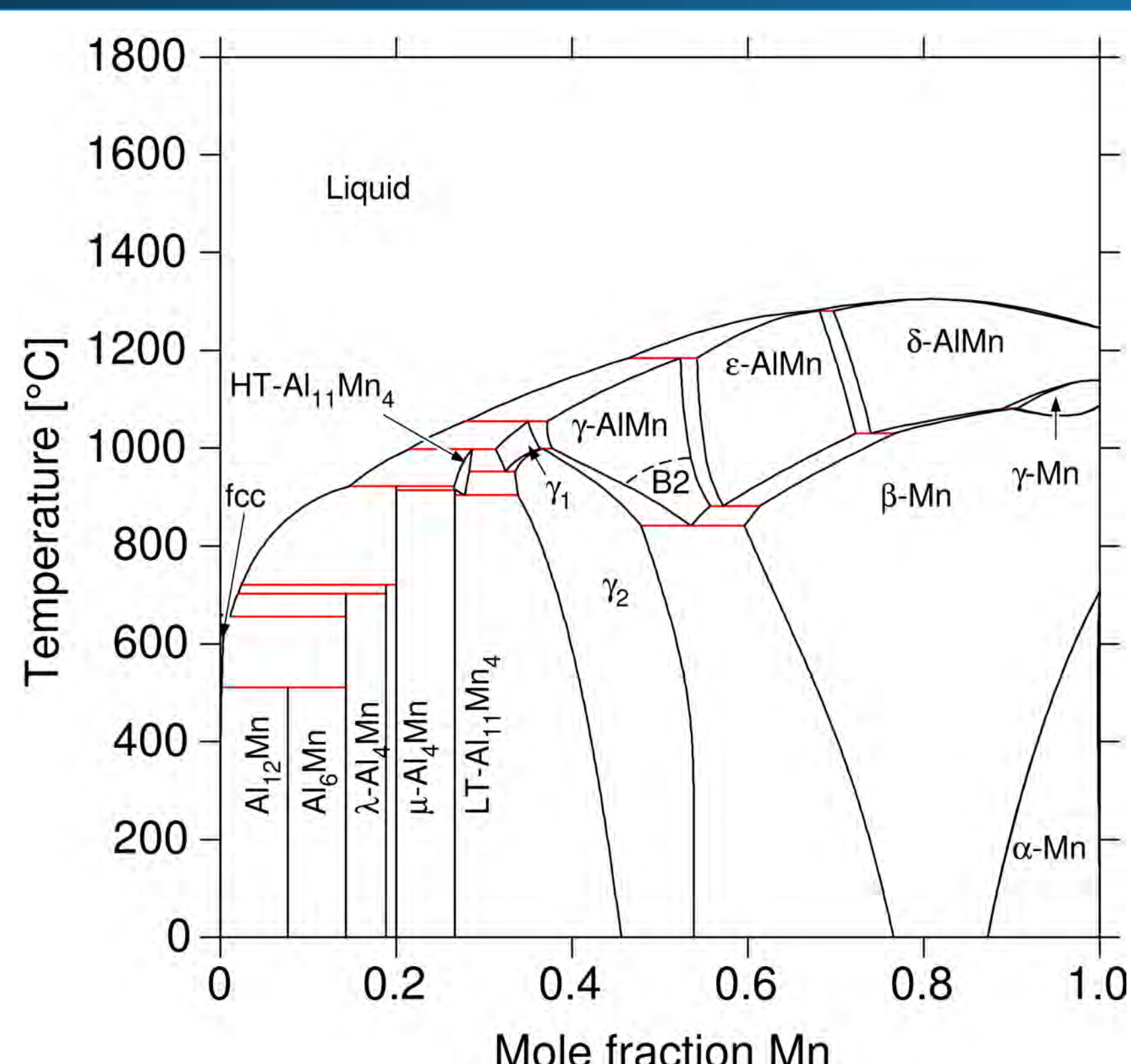


Figure 2: Calculated Al-Mn phase diagram from Du et al. [2].

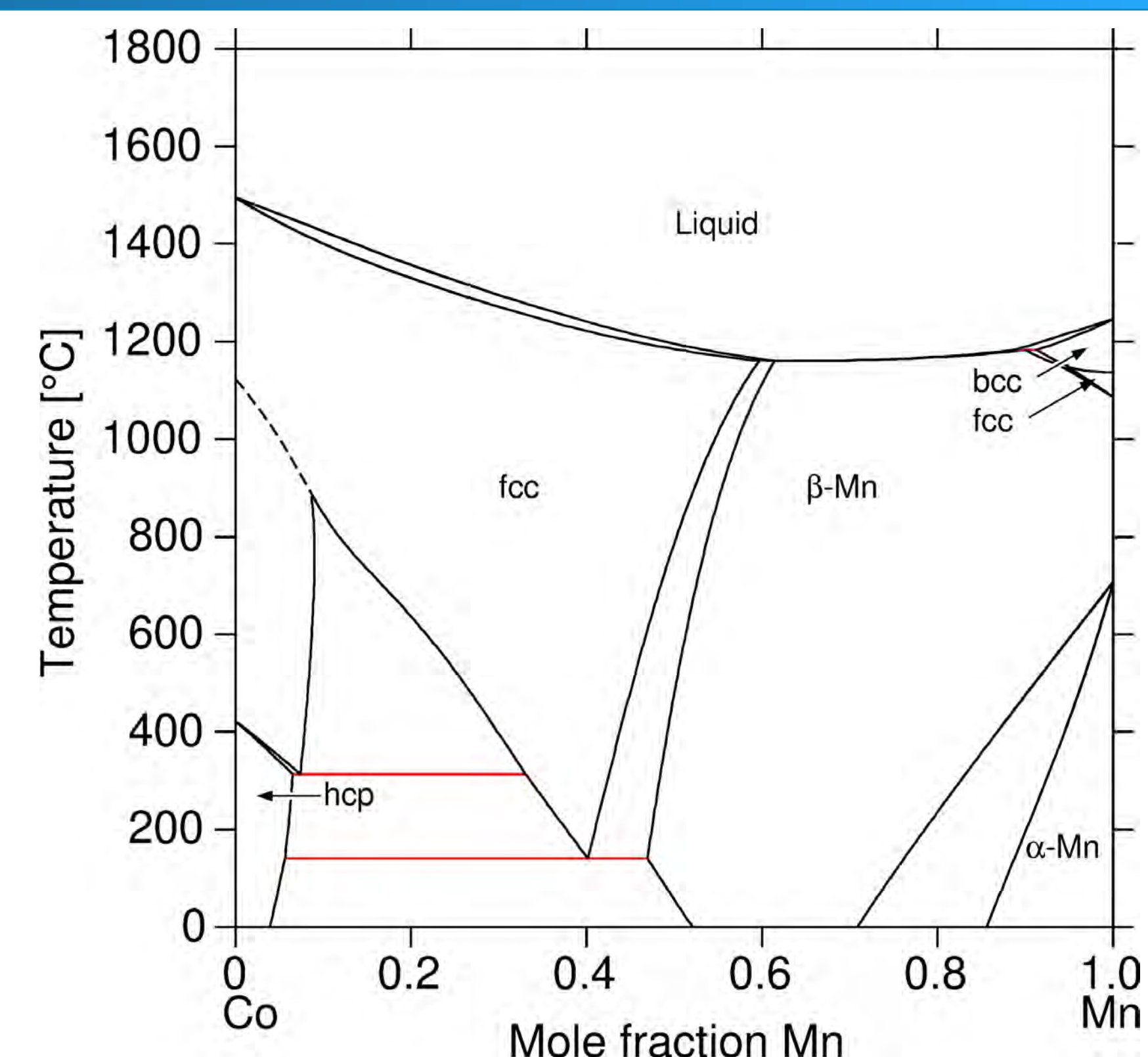


Figure 3: Calculated Co-Mn phase diagram from Huang [3].

## Results: Isothermal sections

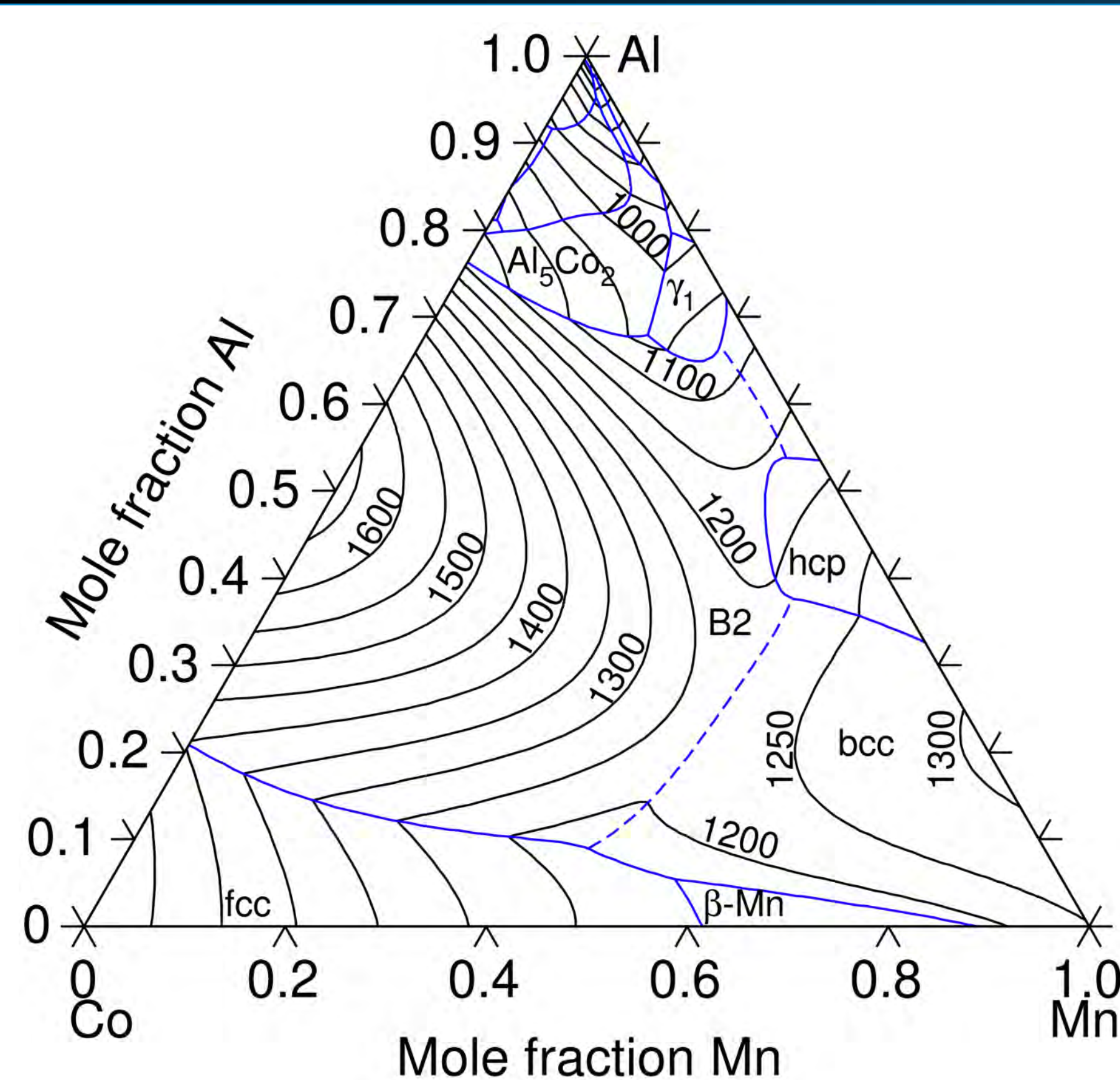


Figure 4: Calculated liquidus projection for Al-Co-Mn system. All the temperatures are in °C.

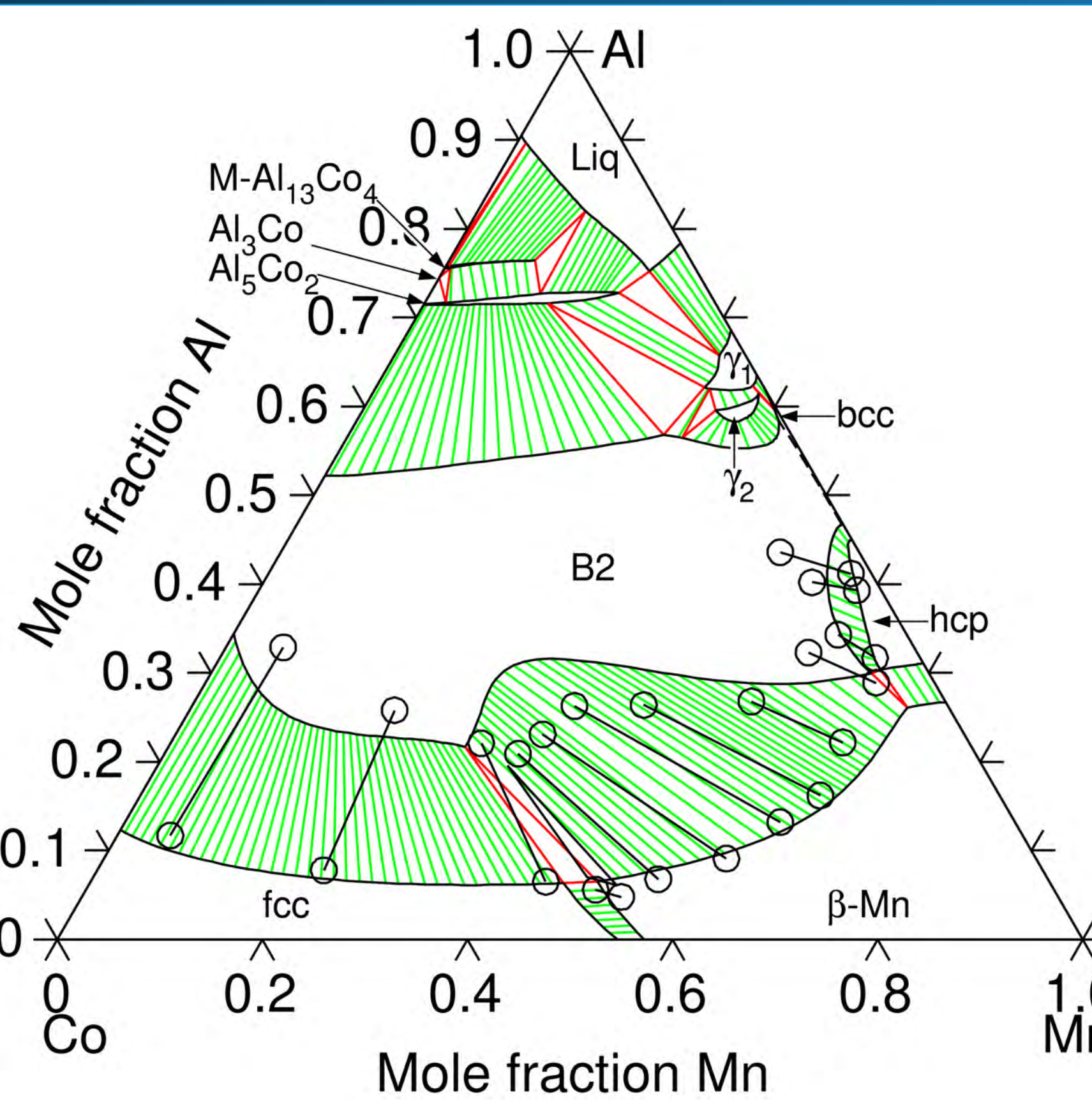


Figure 5: Calculated isothermal section of Al-Co-Mn at 1000 °C using experimental data from Kainuma et al. [4].

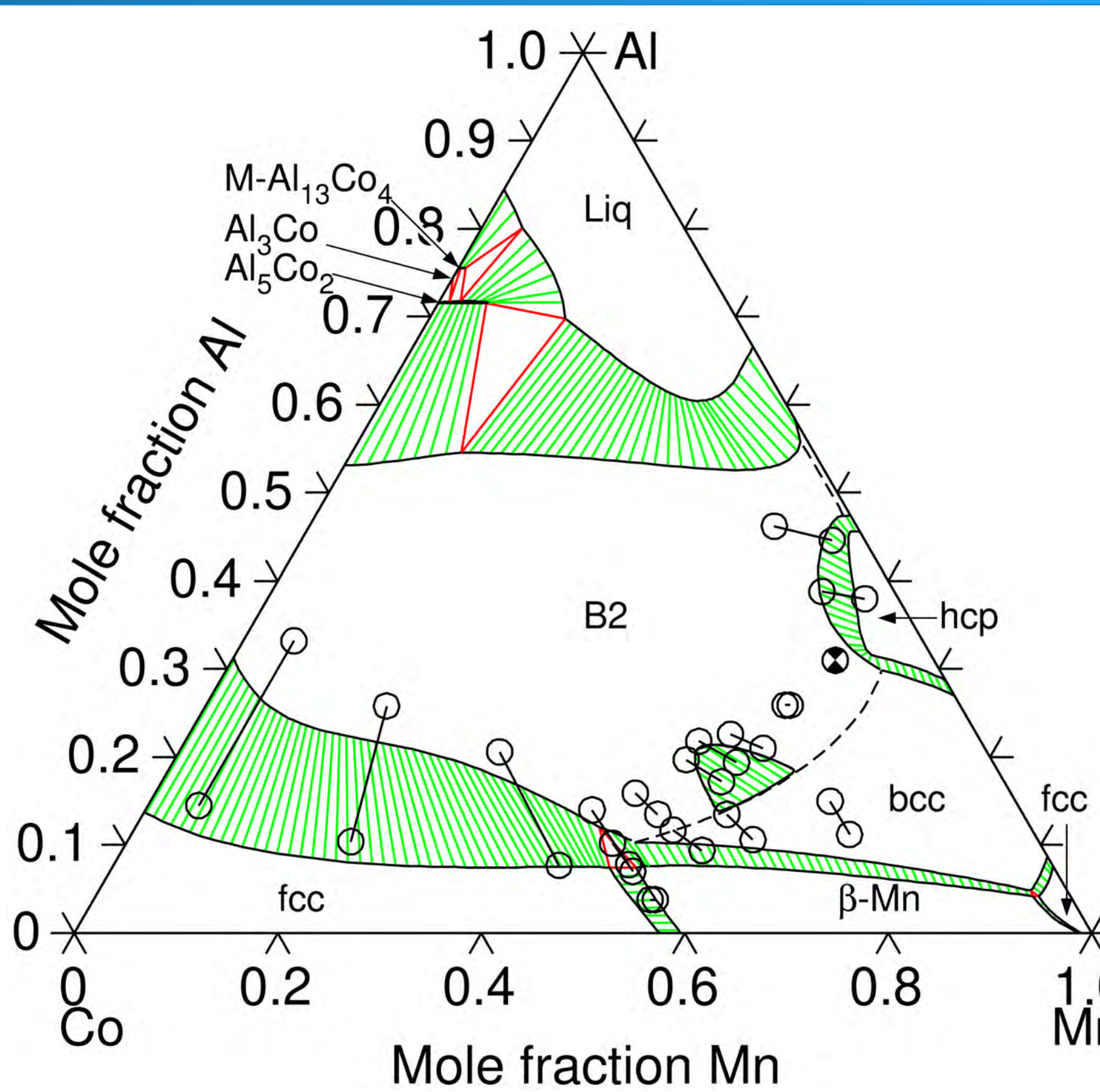


Figure 6: Calculated isothermal section of Al-Co-Mn at 1100 °C using experimental data from Kainuma et al. [4].

## Results: Isolethal sections

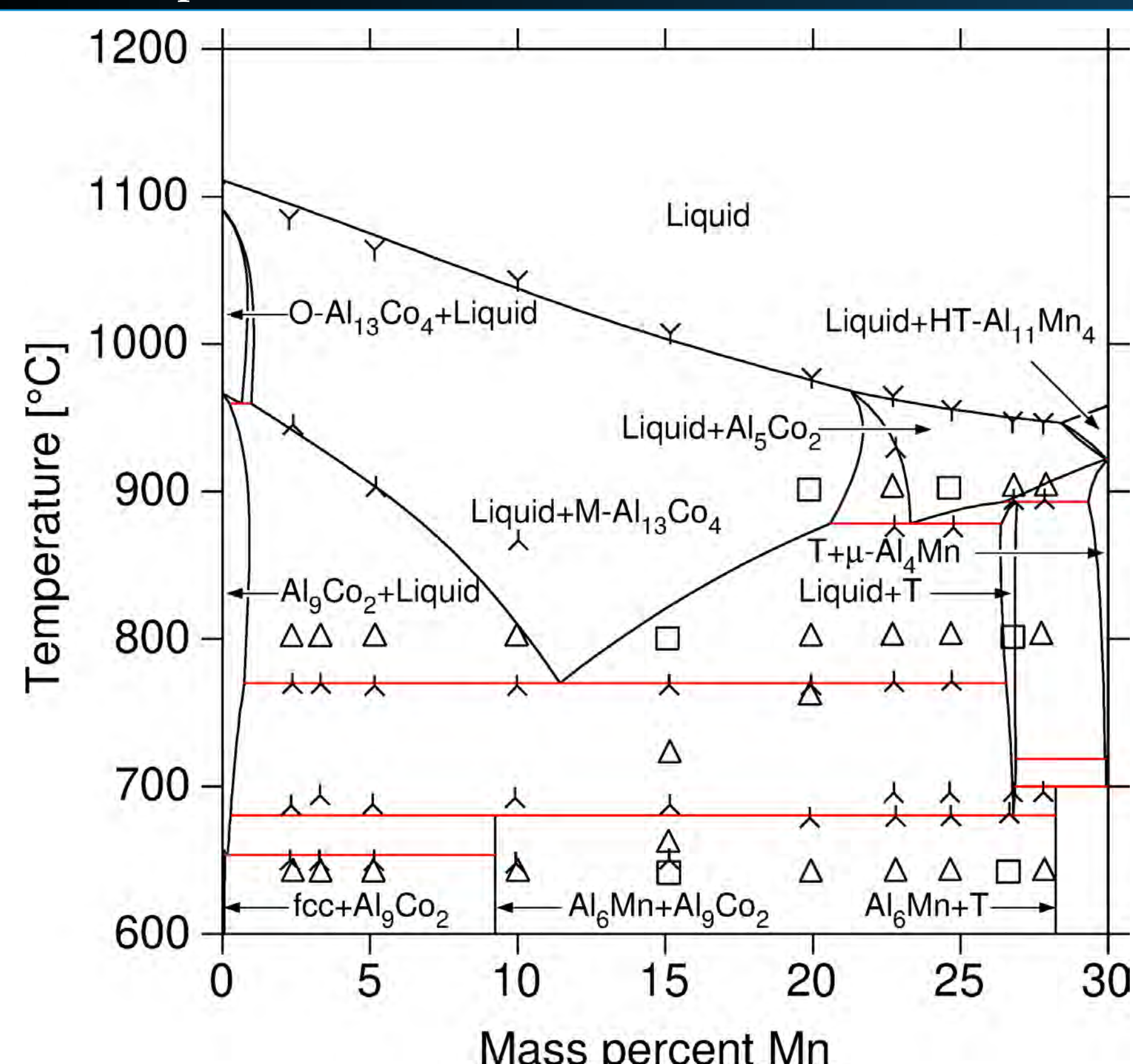


Figure 7: Isolethal section of Al-Co-Mn at 70 wt.% Al with experimental data from Gödecke and Köster [5].

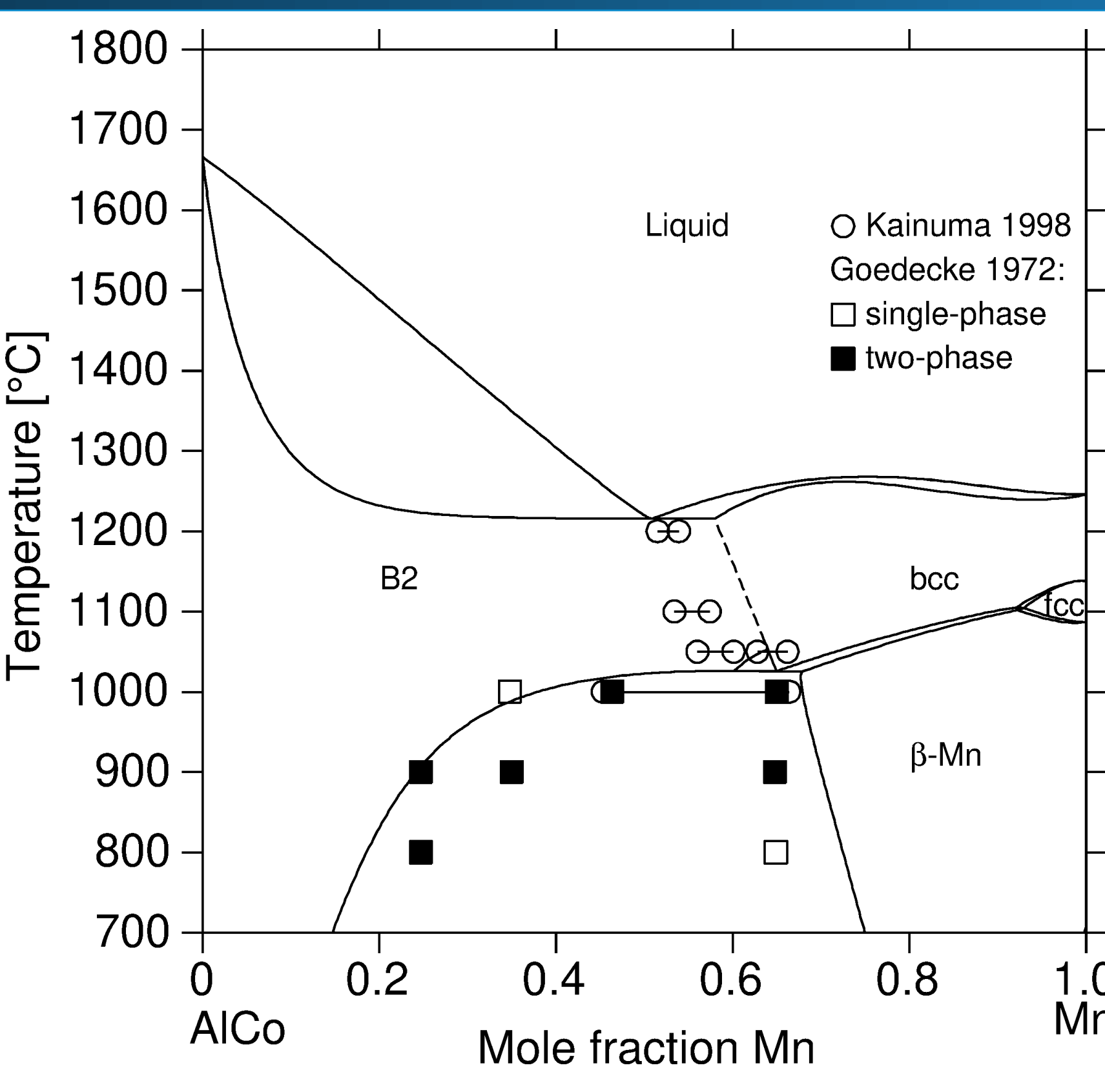


Figure 8: Isolethal section of Al-Co-Mn from equiatomic Al-Co to pure Mn with experimental data from Gödecke and Köster [5] and Kainuma et al. [4].

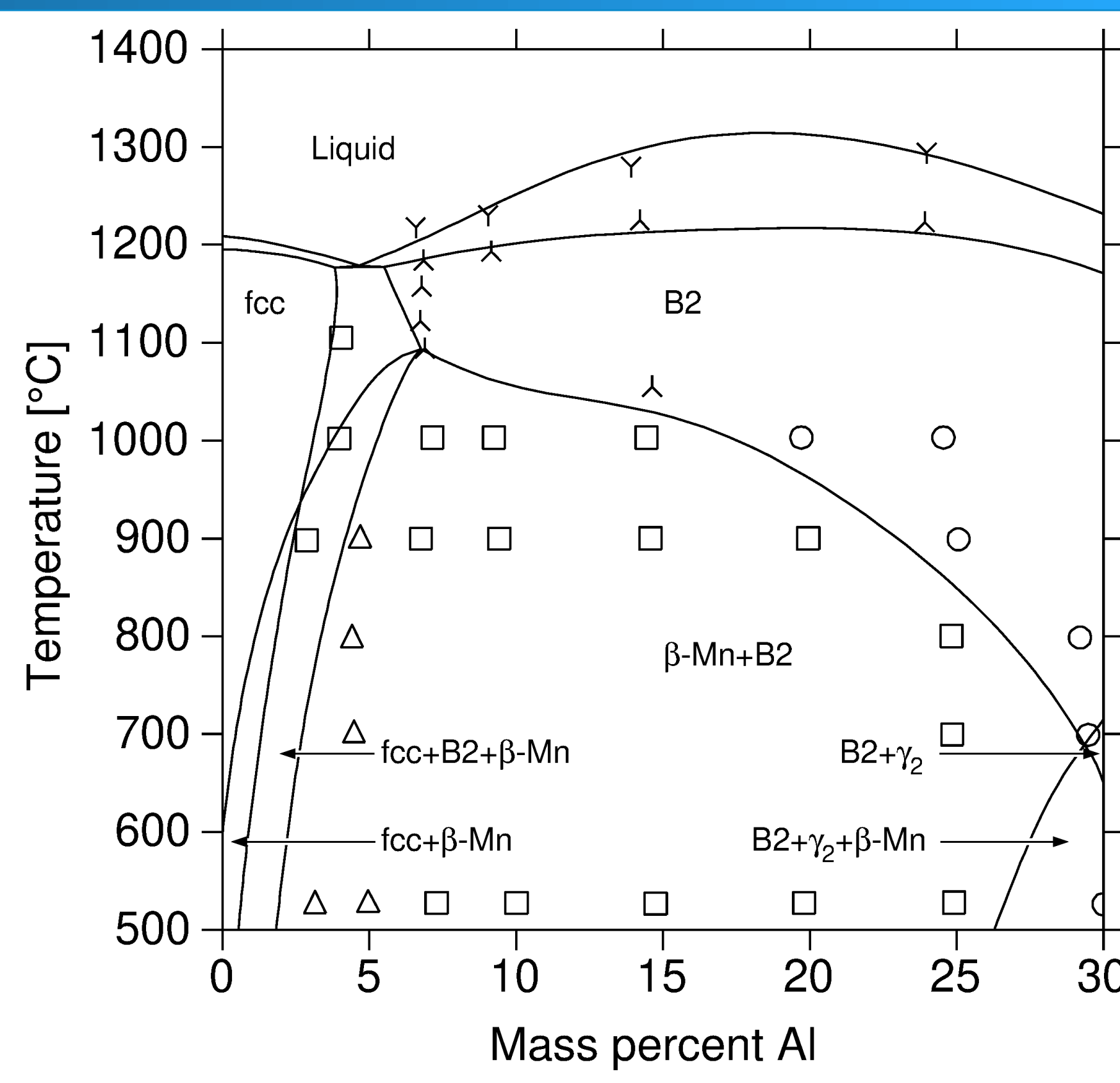


Figure 9: Isolethal section of Al-Co-Mn at 45 wt.% Mn with experimental data from Gödecke and Köster [5].