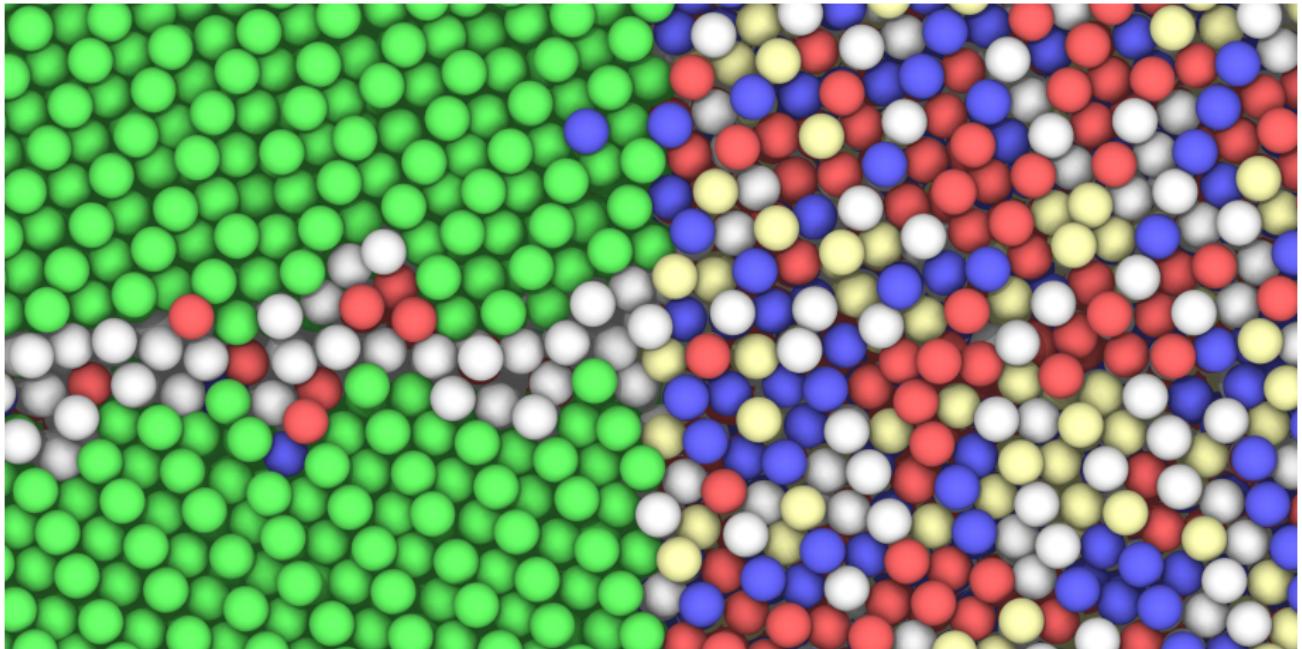


Modelling of High Entropy Alloys

D. Utt, A. Stukowski, K. Albe

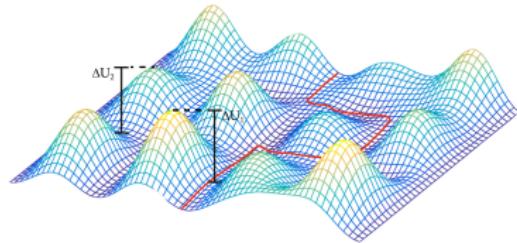


Overview

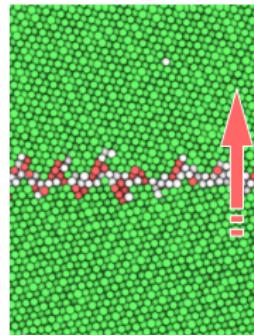
Understanding plasticity and microstructural evolution in FCC HEAs as near or mean field properties:

Solute strengthening as function of the composition.

Tom Keil at PhM, TU Darmstadt



Grain boundary migration under driven conditions.



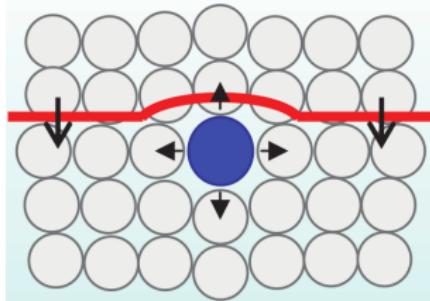
Classical Theory of Solute Strengthening



TECHNISCHE
UNIVERSITÄT
DARMSTADT

- ▶ Solutes dispersed in a matrix
- ▶ Solutes act as pinning sites for the dislocation

$$\sigma = 1.26\mu \left(\frac{w}{b}\right)^{\frac{1}{3}} c^{\frac{2}{3}} \left(\frac{k}{2E}\right)^{\frac{4}{3}}$$

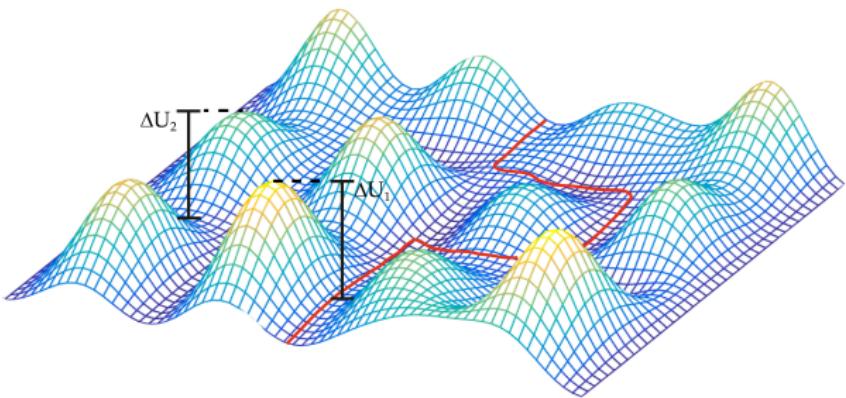


Lu et al., Science, 324 **5925**, 2009

Argon, Oxford Materials, 2008

Dislocations in HEAs

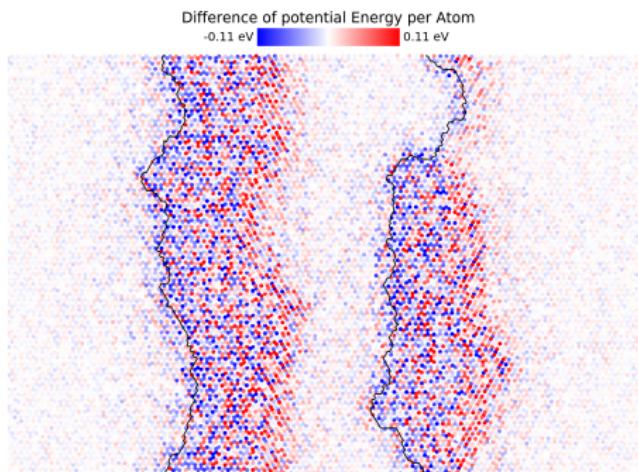
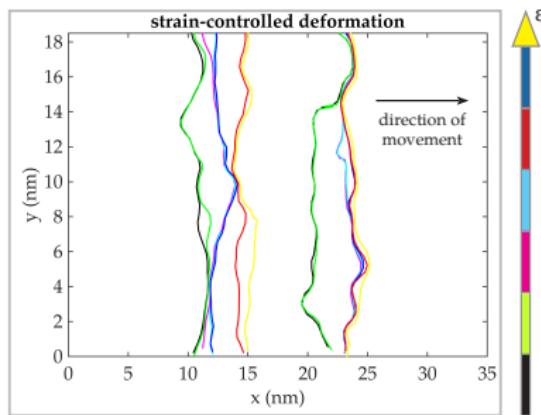
- ▶ Locally fluctuating energy landscape
- ▶ Dislocation line in a low energy configuration
- ▶ Pinning around the low energy points



Koch, Master Thesis, 2015

Dislocations in HEAs

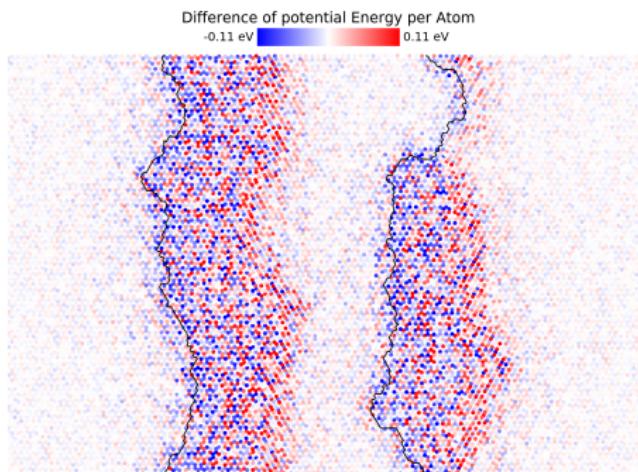
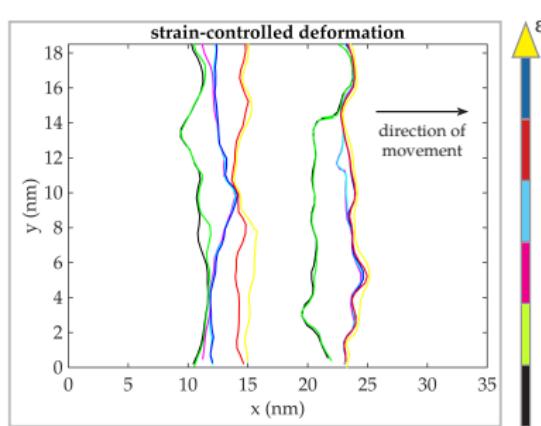
- ▶ Search for a local descriptor of dislocation pinning e.g. potential energy fluctuations.



Koch, Master Thesis, 2015

Dislocations in HEAs

- ▶ Search for a local descriptor of dislocation pinning e.g. potential energy fluctuations.

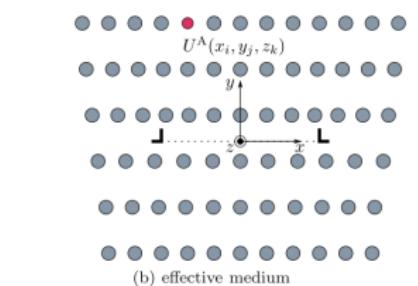
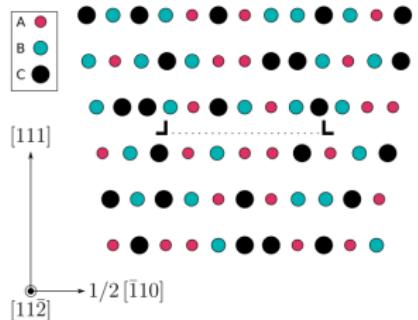


- ▶ We could not identify the nature of local pinning sites!

Koch, Master Thesis, 2015

Theory of Solute Strengthening in FCC HEAs

- ▶ Each alloy component is a solute in an average reference material
- ▶ Full model includes elastic and chemical interactions
- ▶ (Fitting) parameter-free



Varvenne *et al.*, *Acta Mater.*, 118, 2016

Theory of Solute Strengthening in FCC HEAs

- ▶ The reduced model includes only elastic contributions
- ▶

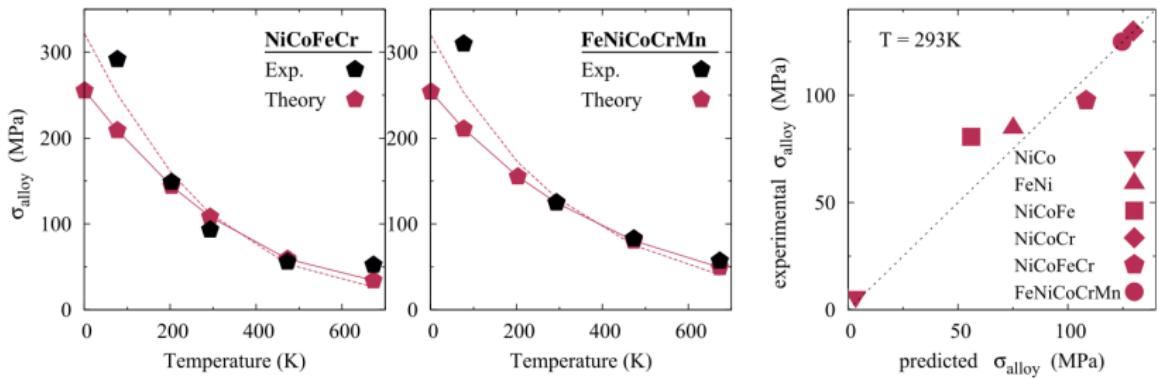
$$\tau_{yo} = 0.01785 \alpha^{-1/3} \bar{\mu} \left(\frac{1 + \bar{\nu}}{1 - \bar{\nu}} \right)^{4/3} \left[\frac{\sum_n c_n \Delta V_n^2}{b^6} \right]^{2/3}$$

$$\Delta E_b = 1.5618 \alpha^{1/3} \bar{\mu} b^3 \left(\frac{1 + \bar{\nu}}{1 - \bar{\nu}} \right)^{2/3} \left[\frac{\sum_n c_n \Delta V_n^2}{b^6} \right]^{1/3}$$

$$\tau_y = \tau_{yo} \left[1 - \left(\frac{k_B T}{\Delta E_b} \ln \frac{\dot{\varepsilon}_o}{\dot{\varepsilon}} \right)^{1/3} \right]$$

Varvenne et al., Acta Mater., 118 2016

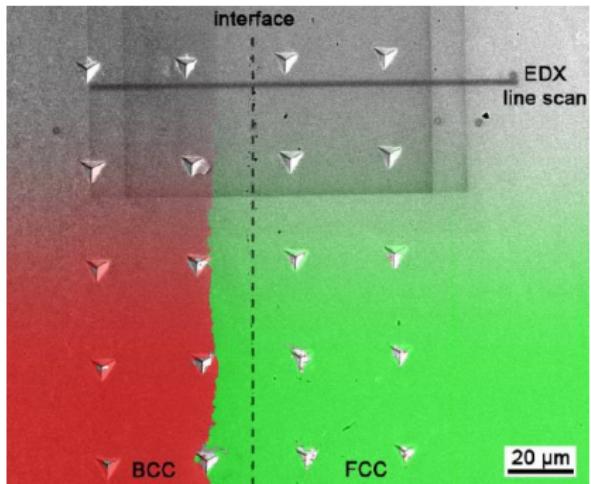
Theory of Solute Strengthening in FCC HEAs



Varvenne et al., Acta Mater., 118 2016

Solute Strengthening in FCC HEAs

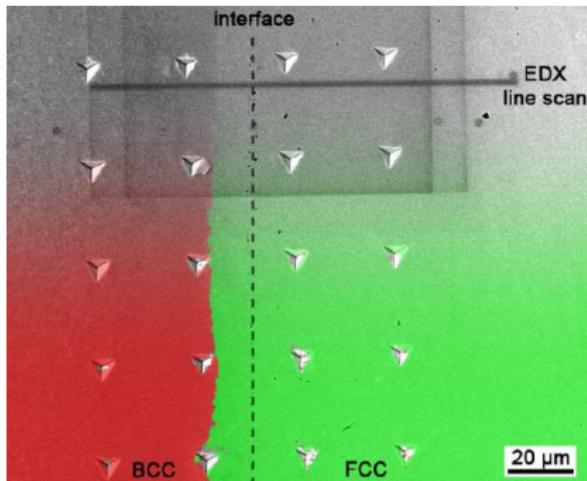
- ▶ Diffusion couples prepared and analyzed by Tom Keil, PhM TU Darmstadt



Poster: "Phase stability and solid solution strengthening of fcc high-entropy alloys",
Keil, Bruder, Durst

Solute Strengthening in FCC HEAs

- ▶ Diffusion couples prepared and analyzed by Tom Keil, PhM TU Darmstadt
- ▶ Solute strengthening in Cantor + Ni sample
- ▶ For detailed strength and phase stability determination of MP35N (CoNiCrMo) or Cantor alloy diffusion couples, visit his poster



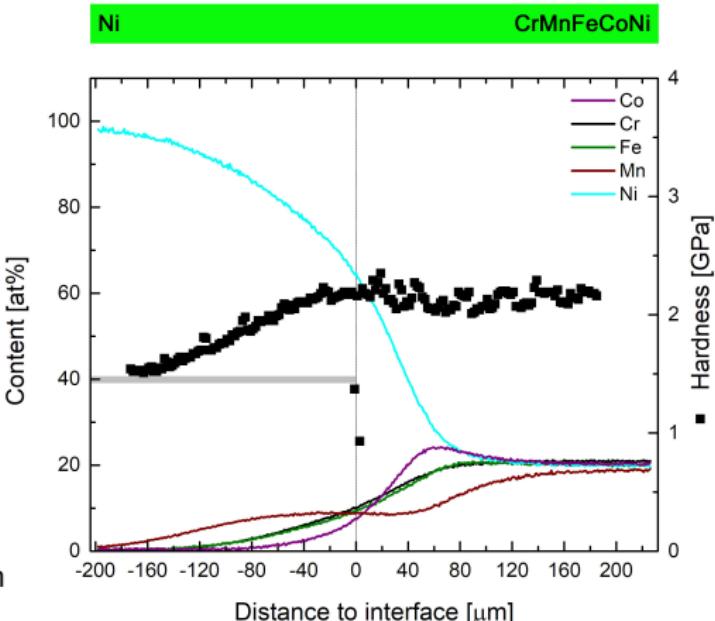
Poster: "Phase stability and solid solution strengthening of fcc high-entropy alloys", Keil, Bruder, Durst

Strength in the Cantor + Ni Couple



TECHNISCHE
UNIVERSITÄT
DARMSTADT

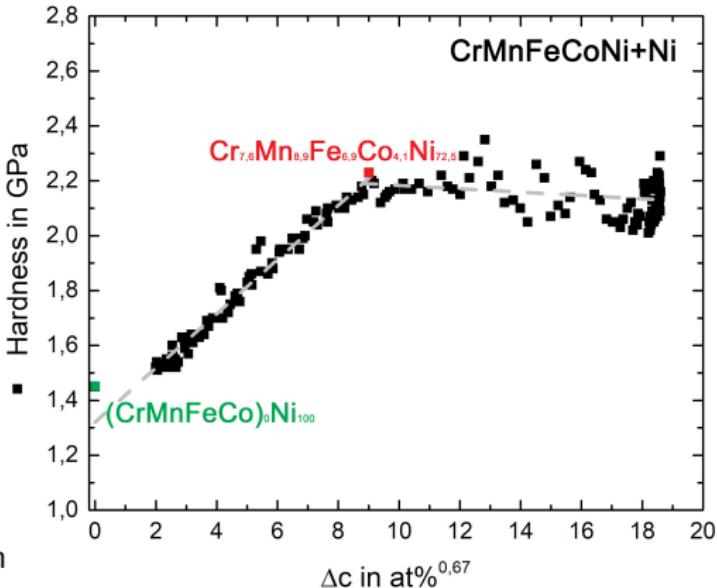
- ▶ Full FCC miscibility
- ▶ Hardness plateau in the Cantor alloy



Poster: "Phase stability and solid solution strengthening of fcc high-entropy alloys",
Keil, Bruder, Durst

Strength in the Cantor + Ni Couple

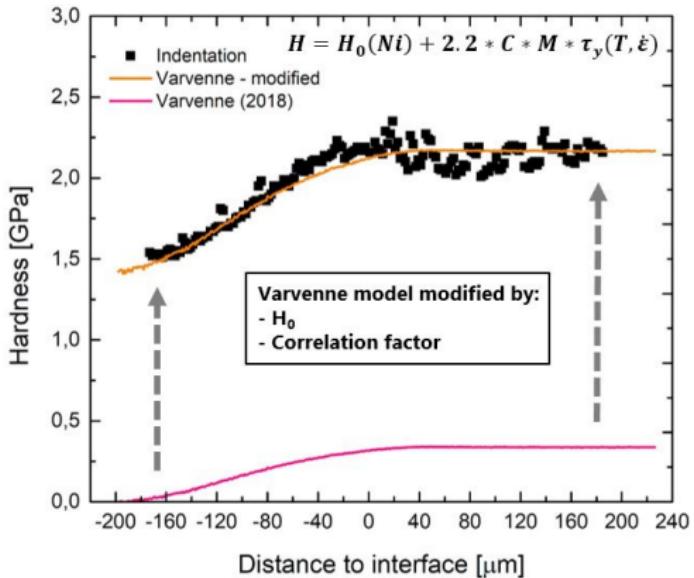
- ▶ Quasi-binary approach of the conventional solute strengthening model ($\sigma \propto c^{2/3}$)
- ▶ Two different fits required



Poster: "Phase stability and solid solution strengthening of fcc high-entropy alloys",
Keil, Bruder, Durst

Strength in the Cantor + Ni Couple

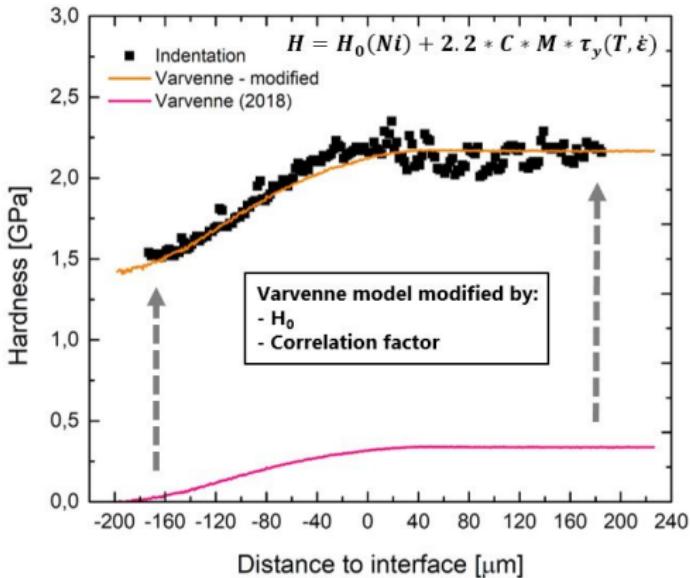
- ▶ All average matrix properties derived from rules of mixture



Poster: "Phase stability and solid solution strengthening of fcc high-entropy alloys",
Keil, Bruder, Durst

Strength in the Cantor + Ni Couple

- ▶ All average matrix properties derived from rules of mixture
- ▶ The solutes in average matrix approach describes the strength profile well.



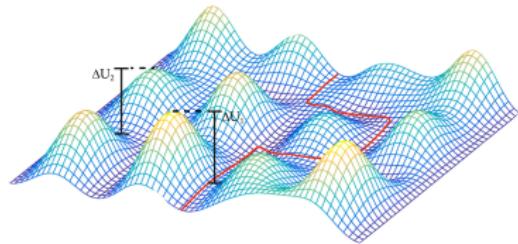
Poster: "Phase stability and solid solution strengthening of fcc high-entropy alloys",
Keil, Bruder, Durst

Overview

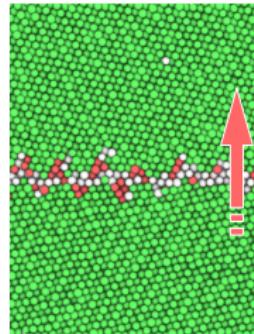
Understanding plasticity and microstructural evolution in FCC HEAs as near or mean field properties:

Solute strengthening as function of the composition.

Tom Keil at PhM, TU Darmstadt



Grain boundary migration under driven conditions.



Methodology



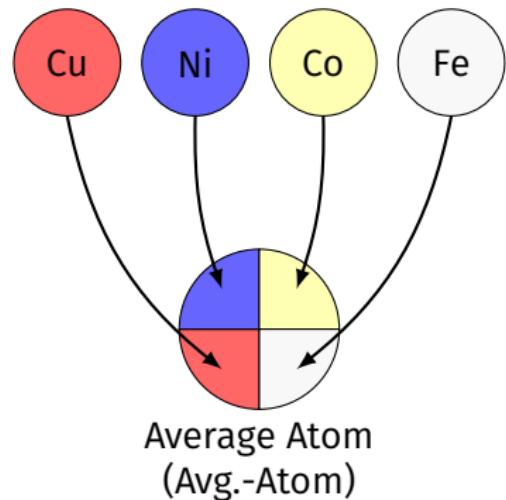
TECHNISCHE
UNIVERSITÄT
DARMSTADT

- ▶ $\Sigma 11$ (332) <110> symmetrical tilt grain boundary
- ▶ FCC CuNiCoFe model HEA
- ▶ Atomistic simulations using LAMMPS

Zhou *et al.*, *Phys. Rev. B*, 2004, 69; Varvenne *et al.*, *Phys. Rev. B*, 2016, 93

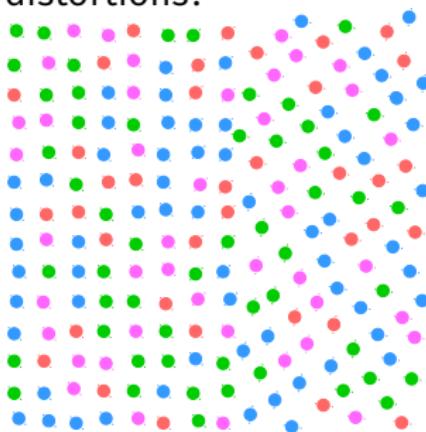
Methodology

- ▶ Σ_{11} (332) <110> symmetrical tilt grain boundary
- ▶ FCC CuNiCoFe model HEA
- ▶ Atomistic simulations using LAMMPS
- ▶ Comparison to different pure metals and 'average atom'



Zhou *et al.*, Phys. Rev. B, 2004, 69; Varvenne *et al.*, Phys. Rev. B, 2016, 93

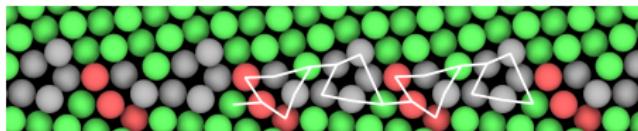
- ▶ Is the GB structure in the HEA modified by the lattice distortions?



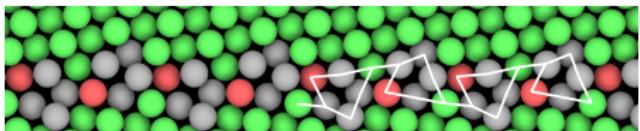
Lattice Distortions

- ▶ Is the GB structure in the HEA modified by the lattice distortions?
- ▶ $T = 0 \text{ K}$

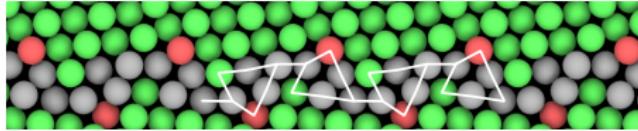
Pure Cu



Pure Ni



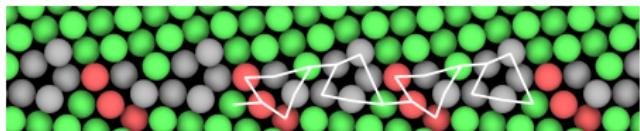
Pure average atom



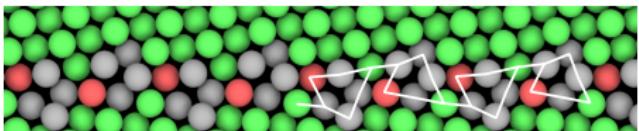
Lattice Distortions

- ▶ Is the GB structure in the HEA modified by the lattice distortions?
- ▶ $T = 0 \text{ K}$

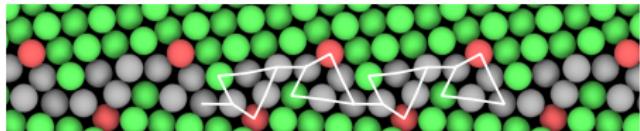
Pure Cu



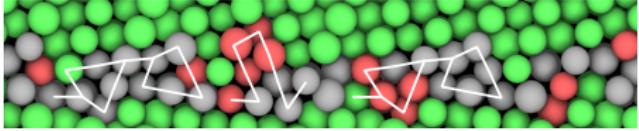
Pure Ni



Pure average atom



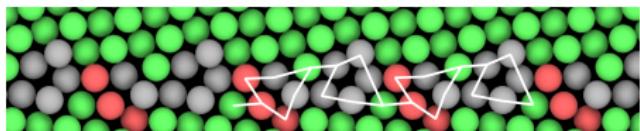
CuNiCoFe



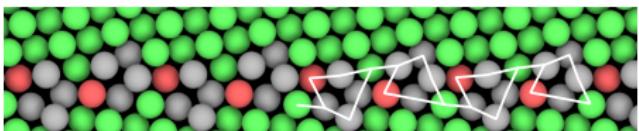
Lattice Distortions

- ▶ Is the GB structure in the HEA modified by the lattice distortions?
- ▶ $T = 0 \text{ K}$
 - Other
 - FCC
 - HCP

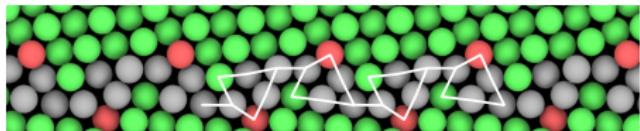
Pure Cu



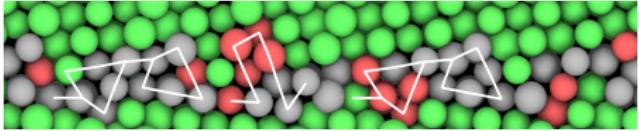
Pure Ni



Pure average atom



CuNiCoFe

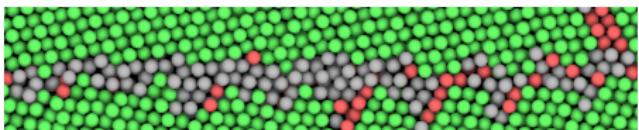


- ▶ There are only slight deviations from the ideal repeating units in the HEA at 0 K!

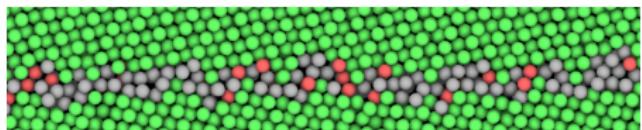
Lattice Distortions

- ▶ Is the GB structure in the HEA modified by the lattice distortions?
- ▶ $T = 0.6T_{\text{melt}}$

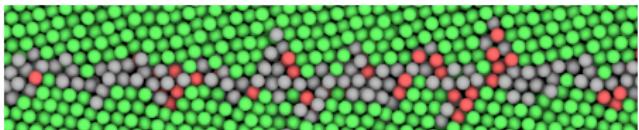
Pure Cu



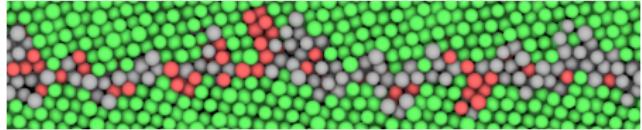
Pure Ni



Pure average atom



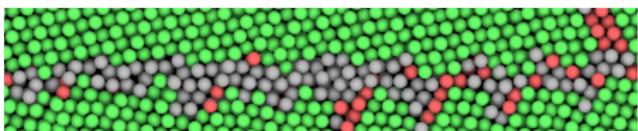
CuNiCoFe



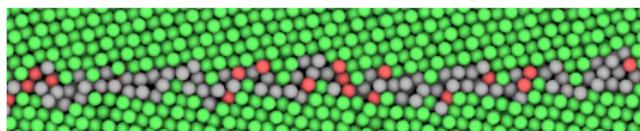
Lattice Distortions

- ▶ Is the GB structure in the HEA modified by the lattice distortions?
- ▶ $T = 0.6T_{\text{melt}}$

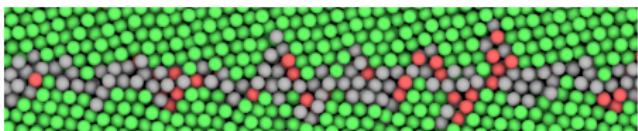
Pure Cu



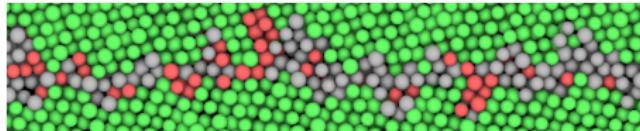
Pure Ni



Pure average atom

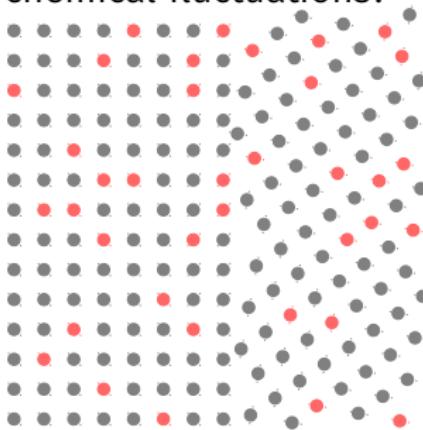


CuNiCoFe



- ▶ The grain boundary structure at higher temperatures appears to be dominated by γ_{ISF} and γ_{USF} !

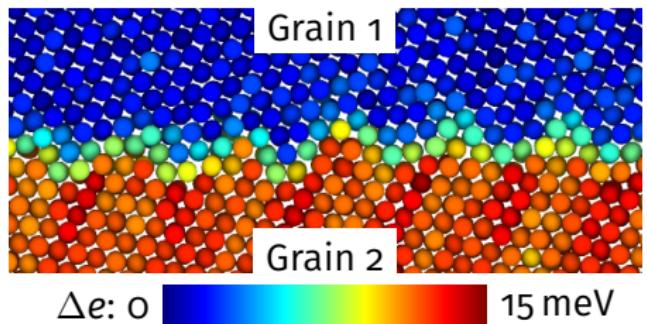
- ▶ Is the GB mobility in the HEA reduced by the local chemical fluctuations?



Methodology



TECHNISCHE
UNIVERSITÄT
DARMSTADT



Janssens et al., *Nat. Mater.*, 5 2006

Methodology

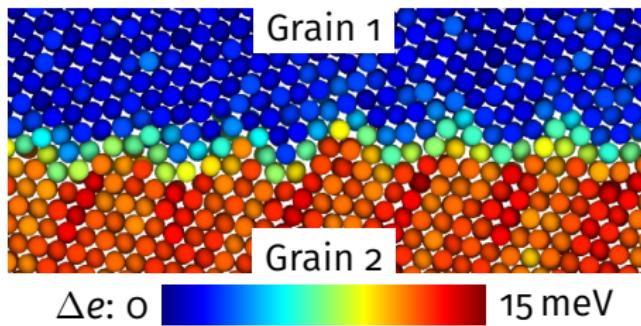
Synthetic driving pressure:

$$P = \frac{\Delta e}{\Omega}$$

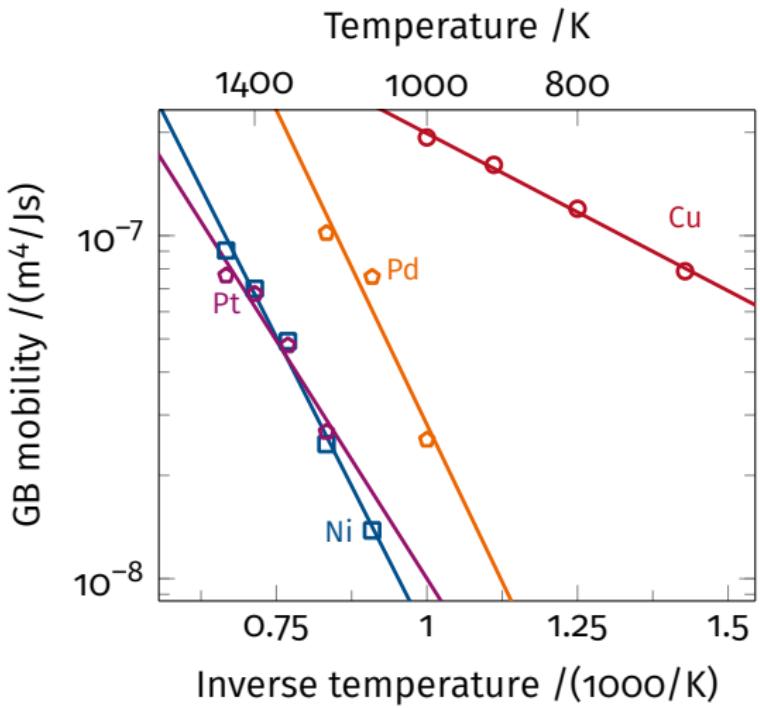
GB Mobility:

$$M = \frac{V}{P}$$

$$M(T) = M^\infty \exp \left(\frac{-Q_m}{k_B T} \right)$$

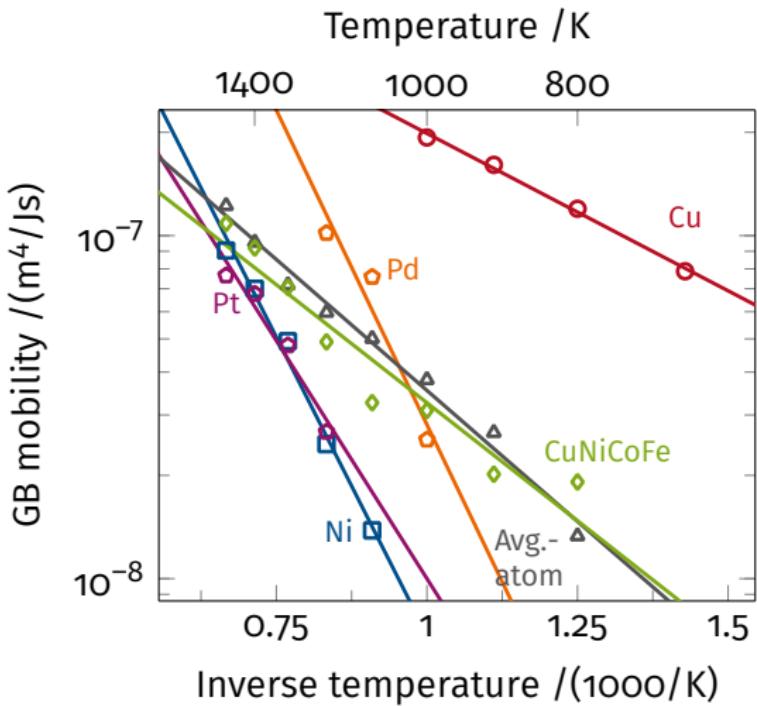


Janssens et al., Nat. Mater., 5 2006



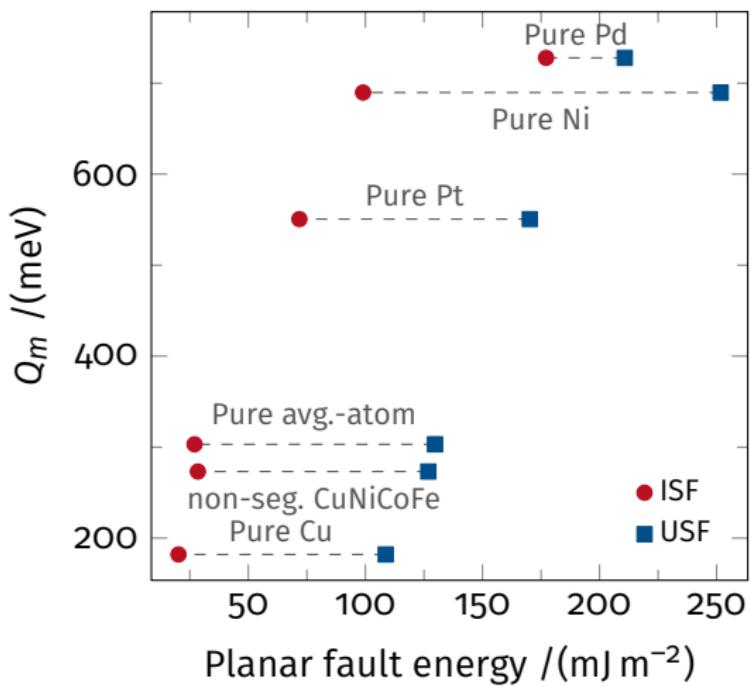
$\Sigma 11$ STGB Mobility

- ▶ Average atom and CuNiCoFe sample show almost identical mobilities

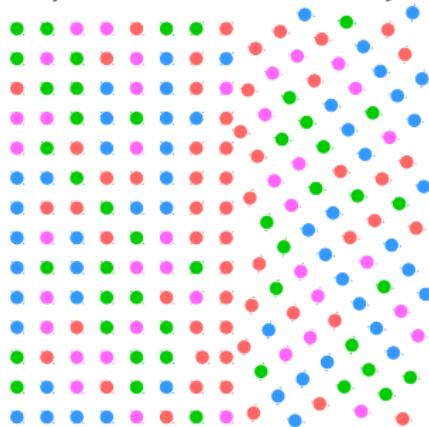


$\Sigma 11$ STGB Mobility

- ▶ Average atom and CuNiCoFe sample show almost identical mobilities
- ▶ Activation barrier correlates strongly with γ_{ISF} and γ_{USF} !
- ▶ STGB migration via partial dislocations

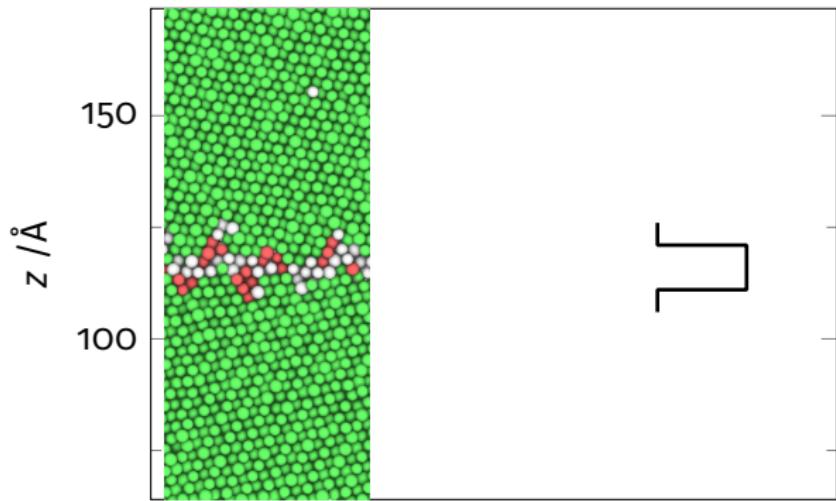


- ▶ How does GB segregation impact the GB mobility?



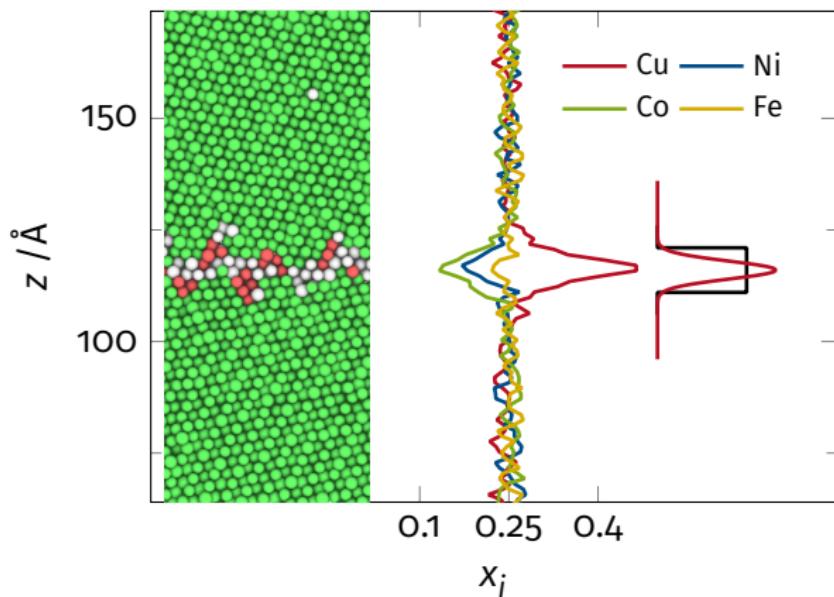
Grain Boundary Segregation in the HEA

- ▶ $\Sigma 11$ STGB



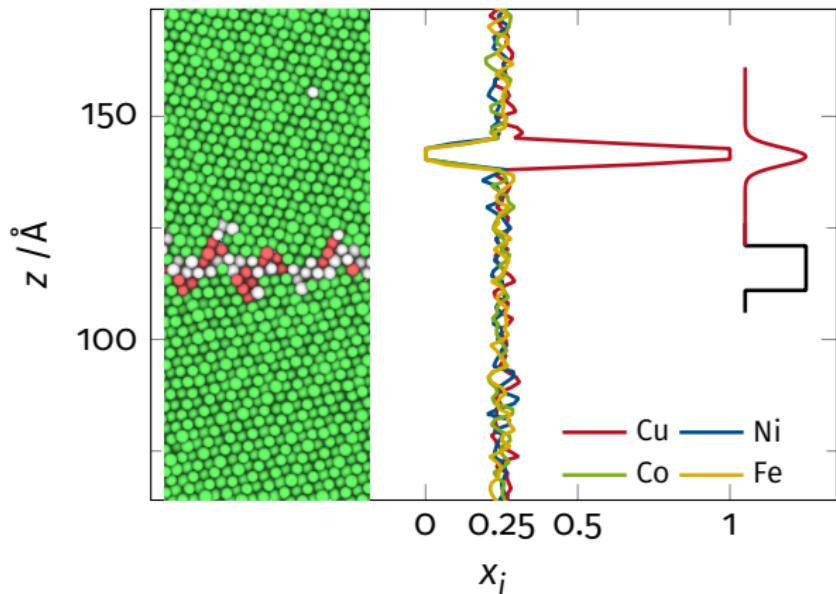
Grain Boundary Segregation in the HEA

- ▶ $\Sigma 11$ STGB
- ▶ Monte-Carlo algorithm
- ▶ Seg. CuNiCoFe sample



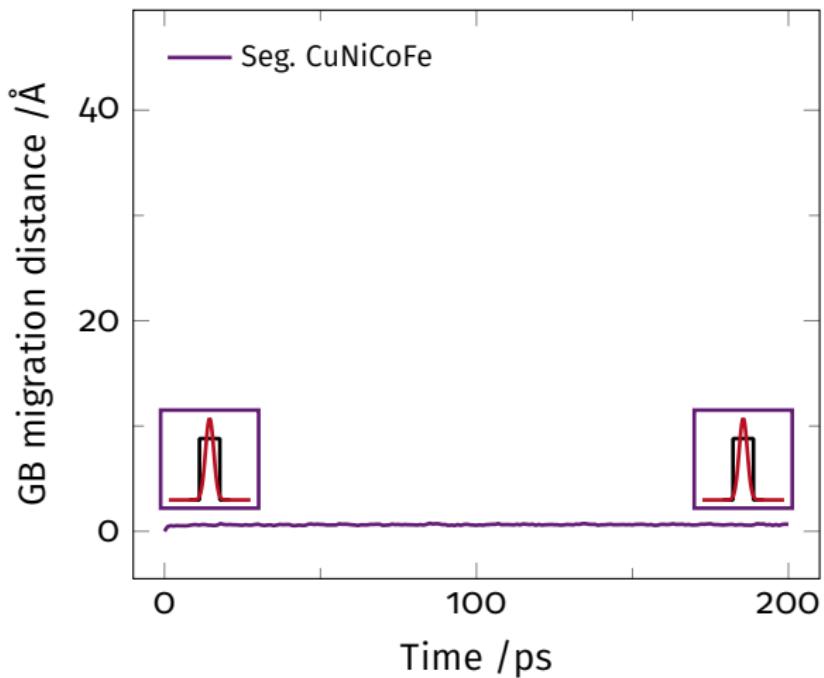
Grain Boundary Segregation in the HEA

- ▶ $\Sigma 11$ STGB
- ▶ Monte-Carlo algorithm
- ▶ Seg. CuNiCoFe sample
- ▶ Artificially inserted Cu layer
- ▶ Art.-seg. CuNiCoFe sample



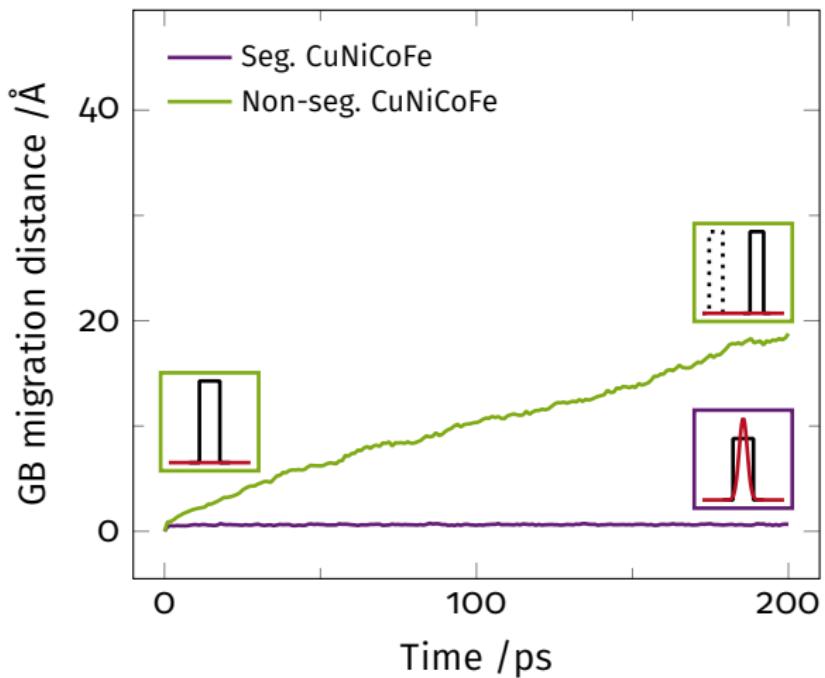
Grain Boundary Segregation in the HEA

- ▶ $T = 1200 \text{ K}$
- ▶ $\Delta e = 15 \text{ meV/atom}$



Grain Boundary Segregation in the HEA

- ▶ $T = 1200 \text{ K}$
- ▶ $\Delta e = 15 \text{ meV/atom}$

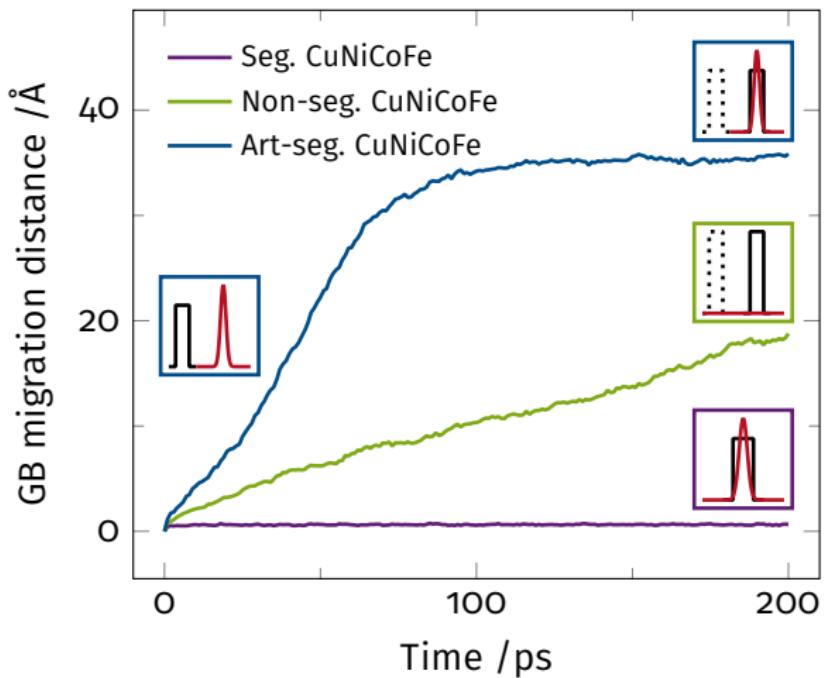


Grain Boundary Segregation in the HEA



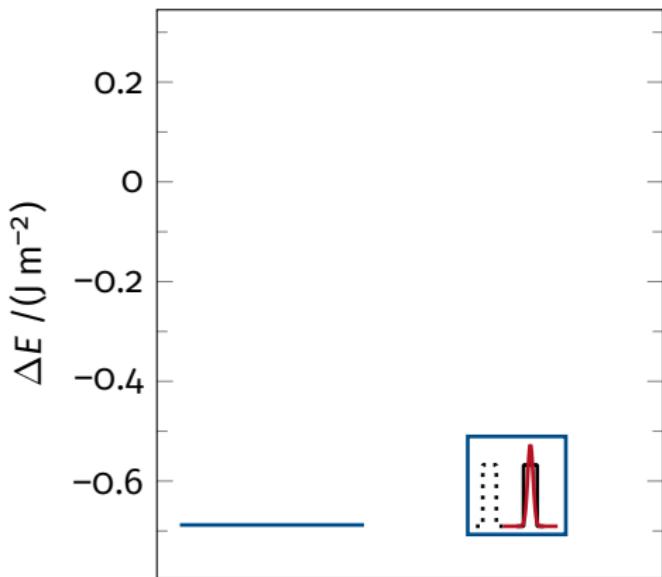
TECHNISCHE
UNIVERSITÄT
DARMSTADT

- ▶ $T = 1200 \text{ K}$
- ▶ $\Delta e = 15 \text{ meV/atom}$



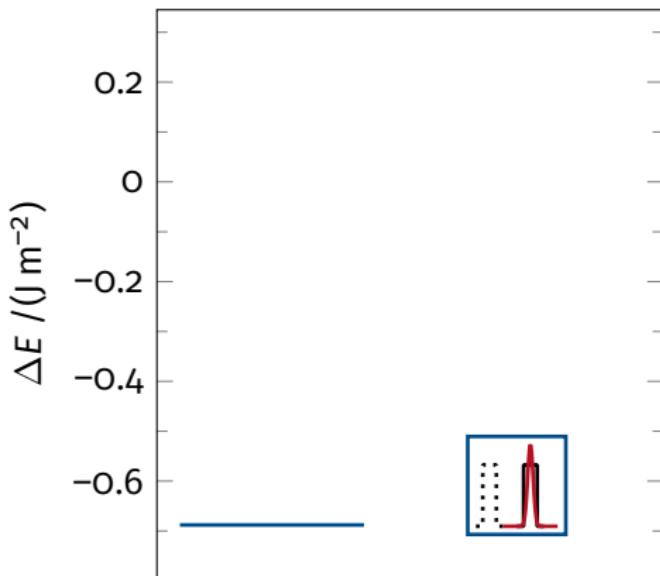
Pinning Energy in the HEA

- ▶ $T = 1200 \text{ K}$
- ▶ $\Delta E = (E_{\text{final}} - E_{\text{initial}})/A_{\text{GB}}$



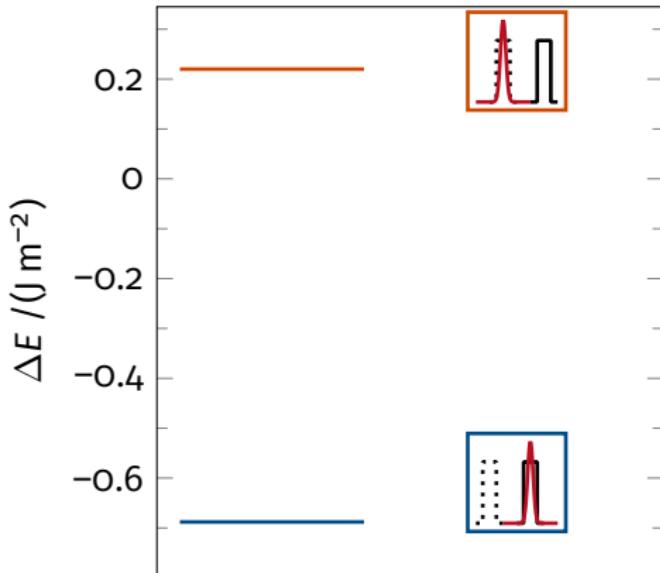
Pinning Energy in the HEA

- ▶ $T = 1200 \text{ K}$
- ▶ $\Delta E = (E_{\text{final}} - E_{\text{initial}})/A_{\text{GB}}$
- ▶ Inserted Cu layer strongly attracts the STGB.



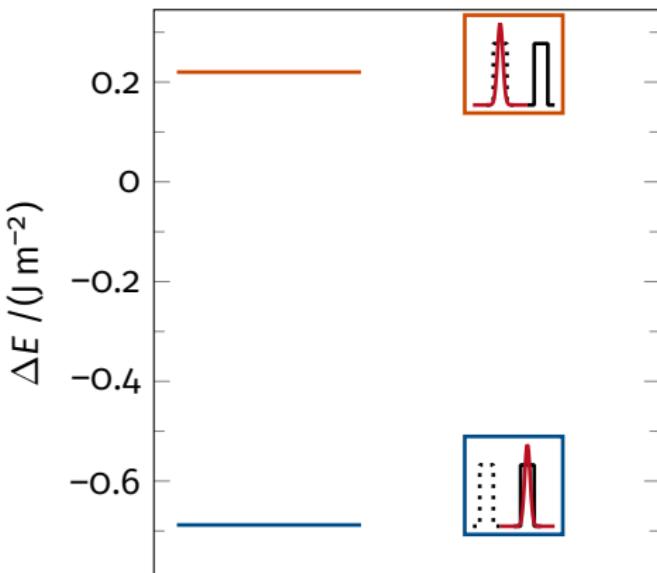
Pinning Energy in the HEA

- ▶ $T = 1200 \text{ K}$
- ▶ $\Delta E = (E_{\text{final}} - E_{\text{initial}})/A_{\text{GB}}$
- ▶ Very high driving force ($\Delta e = 0.1 \text{ eV/atom}$) to separate GB and solute cloud.
- ▶ Inserted Cu layer strongly attracts the STGB.



Pinning Energy in the HEA

- ▶ $T = 1200 \text{ K}$
- ▶ $\Delta E = (E_{\text{final}} - E_{\text{initial}})/A_{\text{GB}}$
- ▶ Very high driving force ($\Delta e = 0.1 \text{ eV/atom}$) to separate GB and solute cloud.
- ▶ Inserted Cu layer strongly attracts the STGB.
- ▶ GB segregation strongly reduces the GB energy and thereby pins the boundary.



Conclusion

- ▶ Solute strengthening in the FCC HEA is described well by the Varvenne-Curtin model.

Poster: "Structure and Mobility of Grain Boundaries in High Entropy Alloys: A Molecular Dynamics Study"

Conclusion

- ▶ Solute strengthening in the FCC HEA is described well by the Varvenne-Curtin model.
- ▶ Lattice distortions in the HEA do not significantly alter the structure of the $\Sigma 11$ STGB.

Poster: "Structure and Mobility of Grain Boundaries in High Entropy Alloys: A Molecular Dynamics Study"

Conclusion

- ▶ Solute strengthening in the FCC HEA is described well by the Varvenne-Curtin model.
- ▶ Lattice distortions in the HEA do not significantly alter the structure of the Σ_{11} STGB.
- ▶ Perfectly random CuNiCoFe alloy does not show a systematically reduced mobility of the Σ_{11} STGB.

Poster: "Structure and Mobility of Grain Boundaries in High Entropy Alloys: A Molecular Dynamics Study"

Conclusion

- ▶ Solute strengthening in the FCC HEA is described well by the Varvenne-Curtin model.
- ▶ Lattice distortions in the HEA do not significantly alter the structure of the Σ_{11} STGB.
- ▶ Perfectly random CuNiCoFe alloy does not show a systematically reduced mobility of the Σ_{11} STGB.
- ▶ Solute segregation strongly pins this STGB.

Poster: "Structure and Mobility of Grain Boundaries in High Entropy Alloys: A Molecular Dynamics Study"