

# Microstructure and texture evolution during severe plastic deformation of CrMnFeCoNi high-entropy alloy

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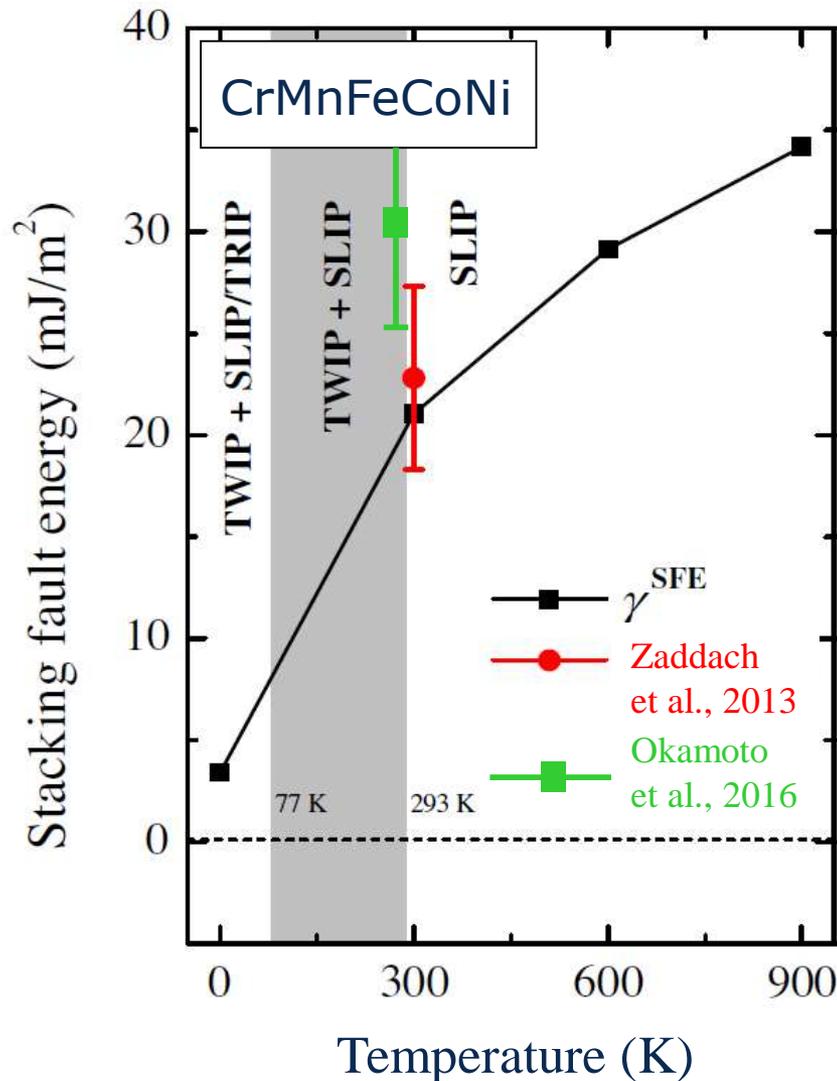
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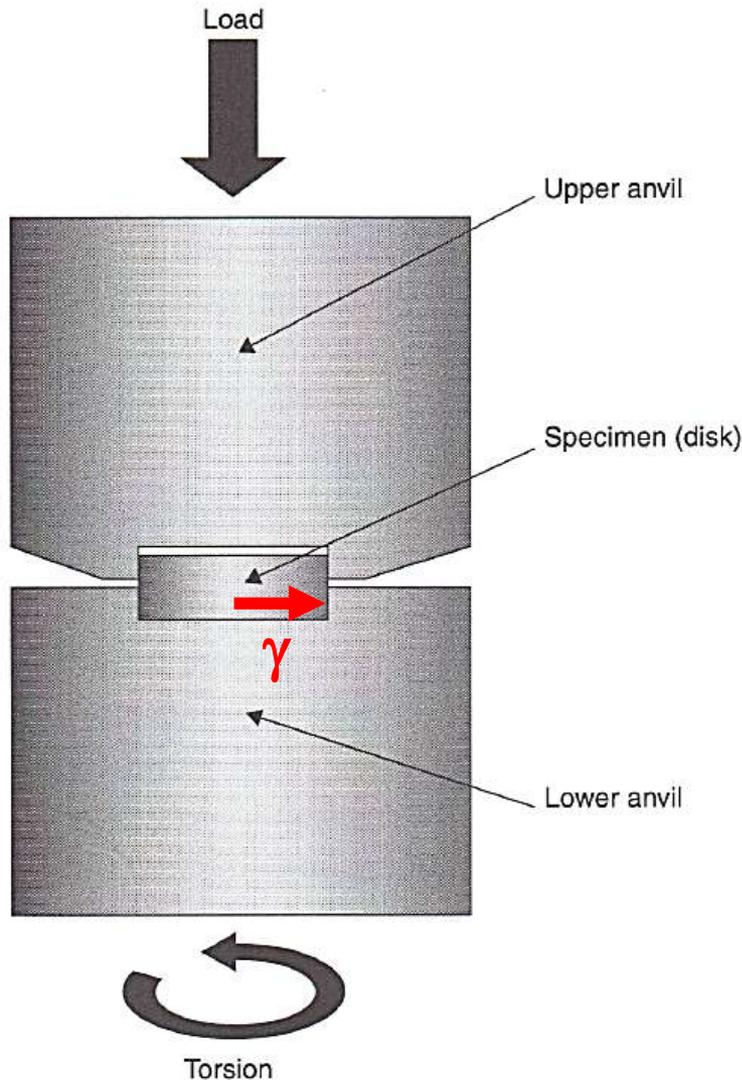


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## Question:

What can we learn  
 from **X-ray line broadening**  
 and **texture** about the  
 deformation mechanisms?



## Shear strain

$$\gamma = \frac{2\pi N r}{h}$$

N ... number of rotations

r ... sample radius

h ... sample height

## Hydrostatic pressure

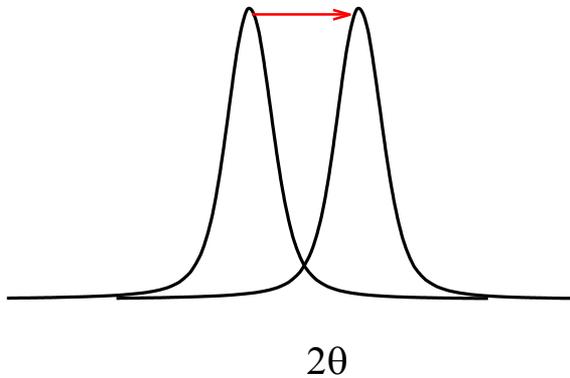
7.8 GPa

## Shear strains

0 - 170

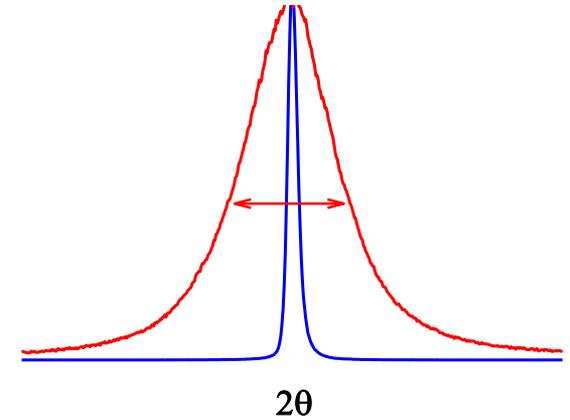
# X-ray Line Profile Analysis (XLPA): General effects to diffraction peaks

peak shift



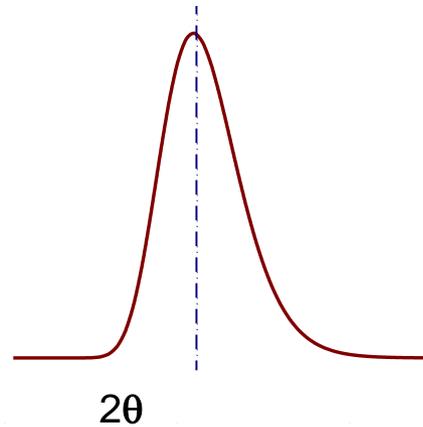
homog. global stresses

peak broadening



crystal „domain size“,  
lattice defect densities

peak asymmetry



heterog. local stresses,  
lattice defect distribution

$$I_{Meas} \Leftrightarrow I_{Strain} * I_{Size} * I_{SF,TW} * I_{Instr} + BG$$

*Measured pattern*

*Physically modeled*

*Experimentally determined*

Non-linear, least squares fitting

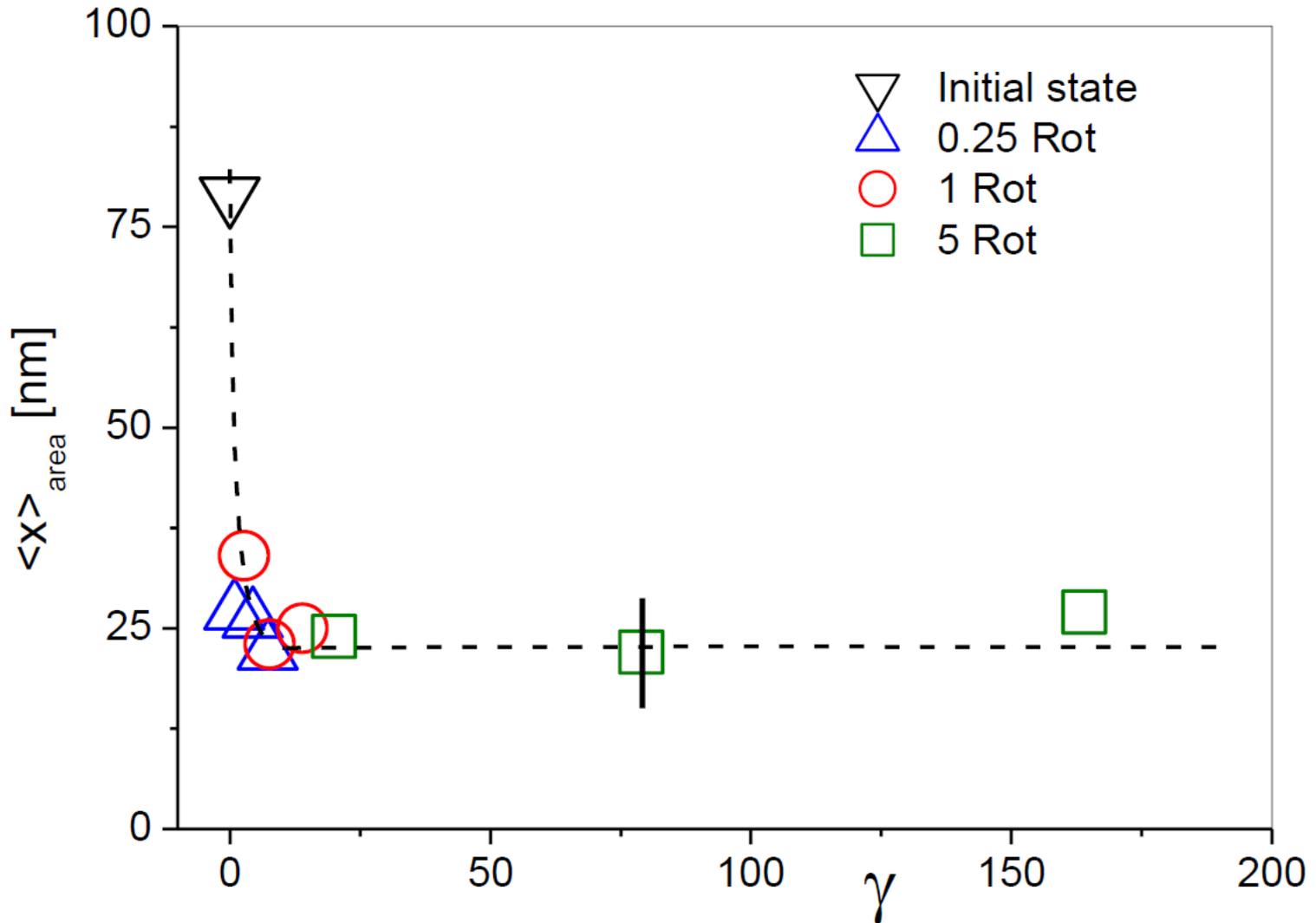
$$I_{Strain} : \rho, q, M, \quad M = Re\rho^{1/2}$$

$$I_{Size} : m, \sigma$$

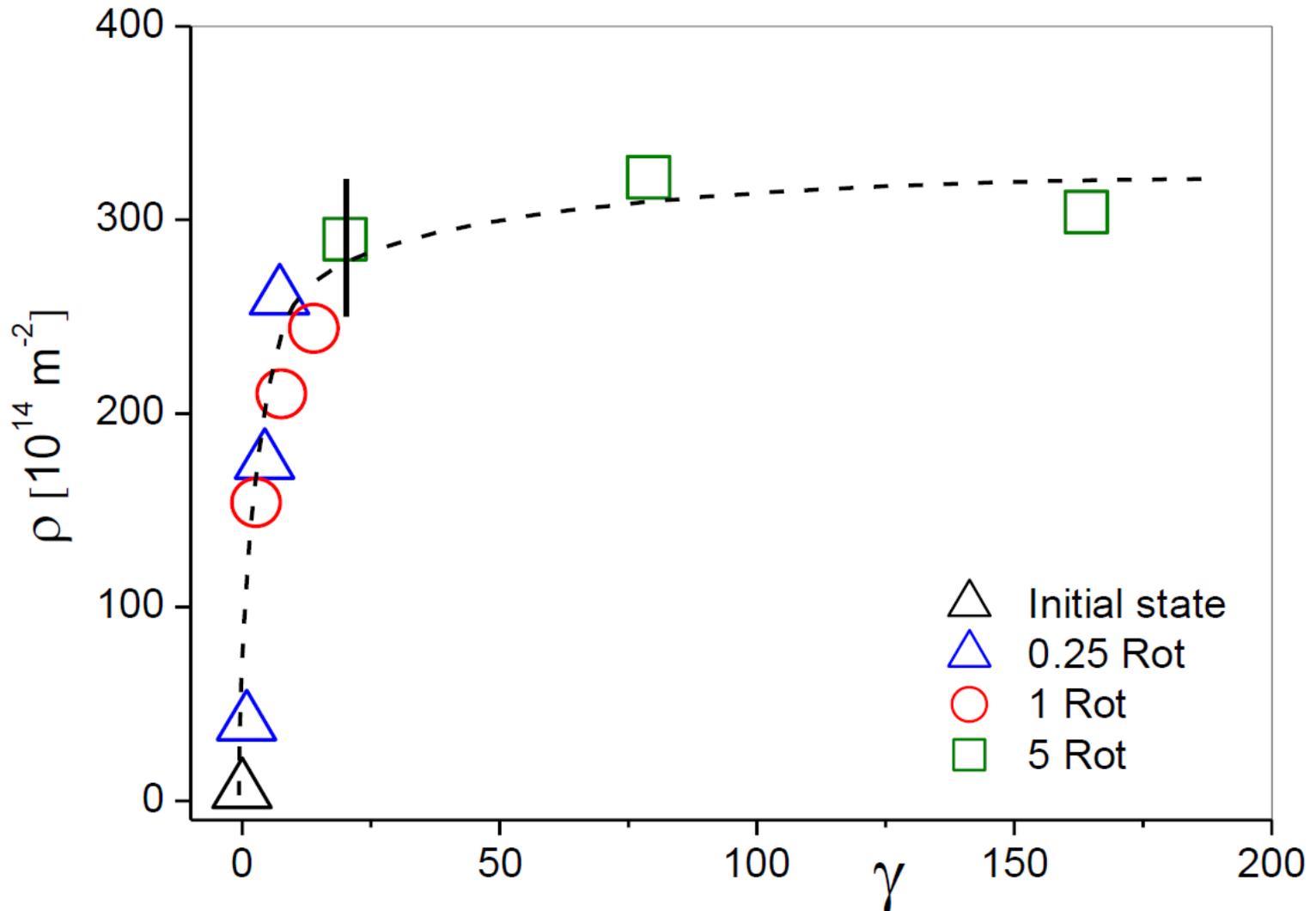
$$I_{SF} : \alpha$$

$$I_{TW} : \beta$$

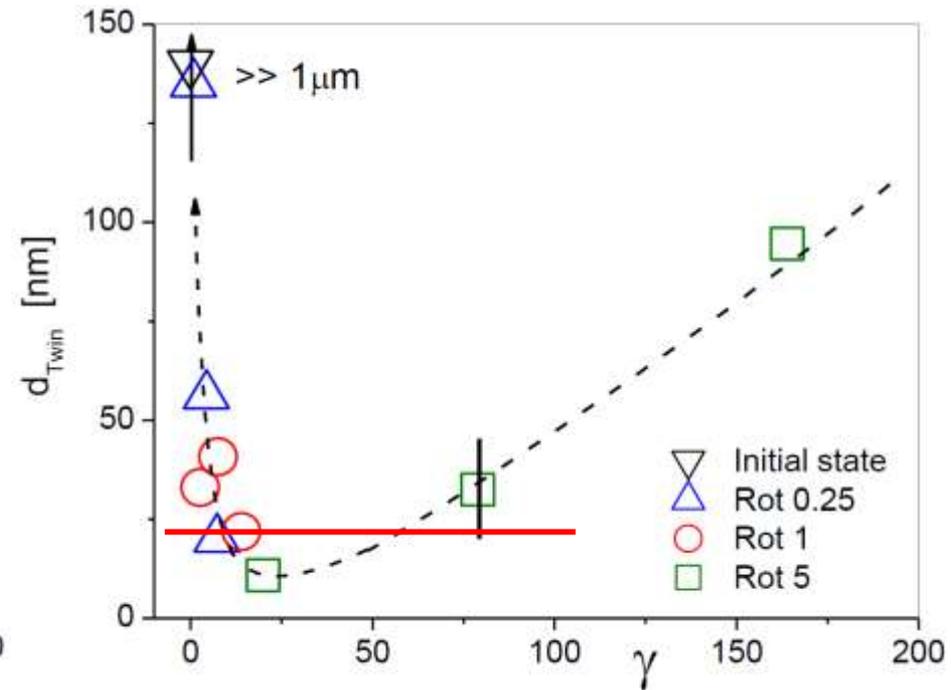
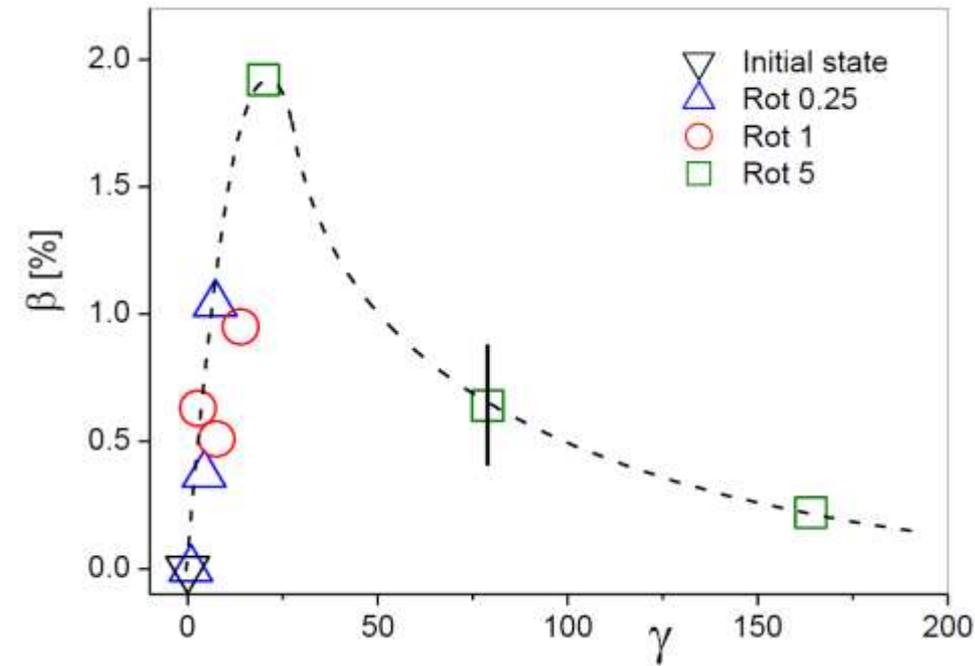
# Crystallite size



# Dislocation density

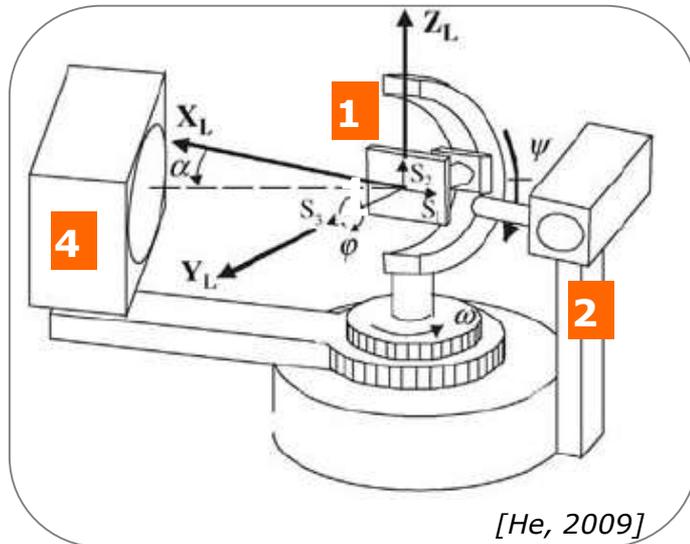


# Twin density and twin spacing

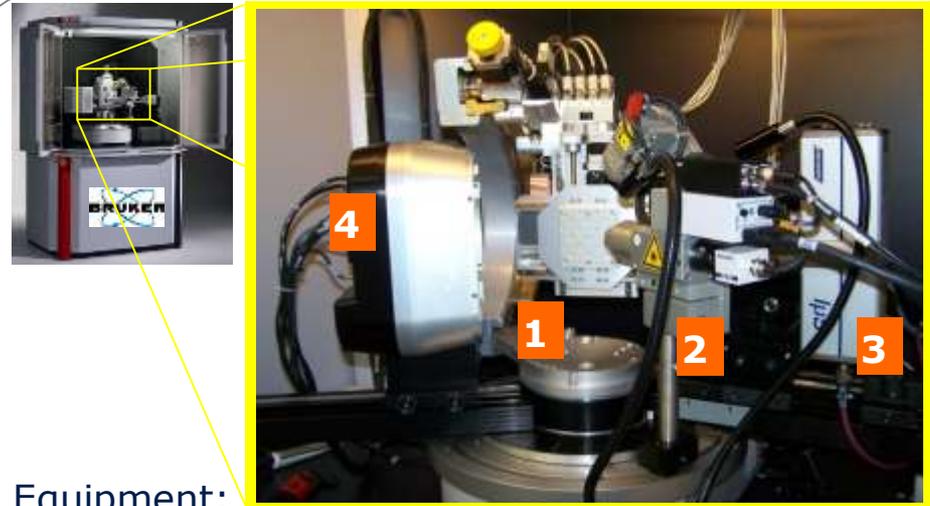


## Microdiffraction by $XR_{\mu}D^2$

### Measuring principle

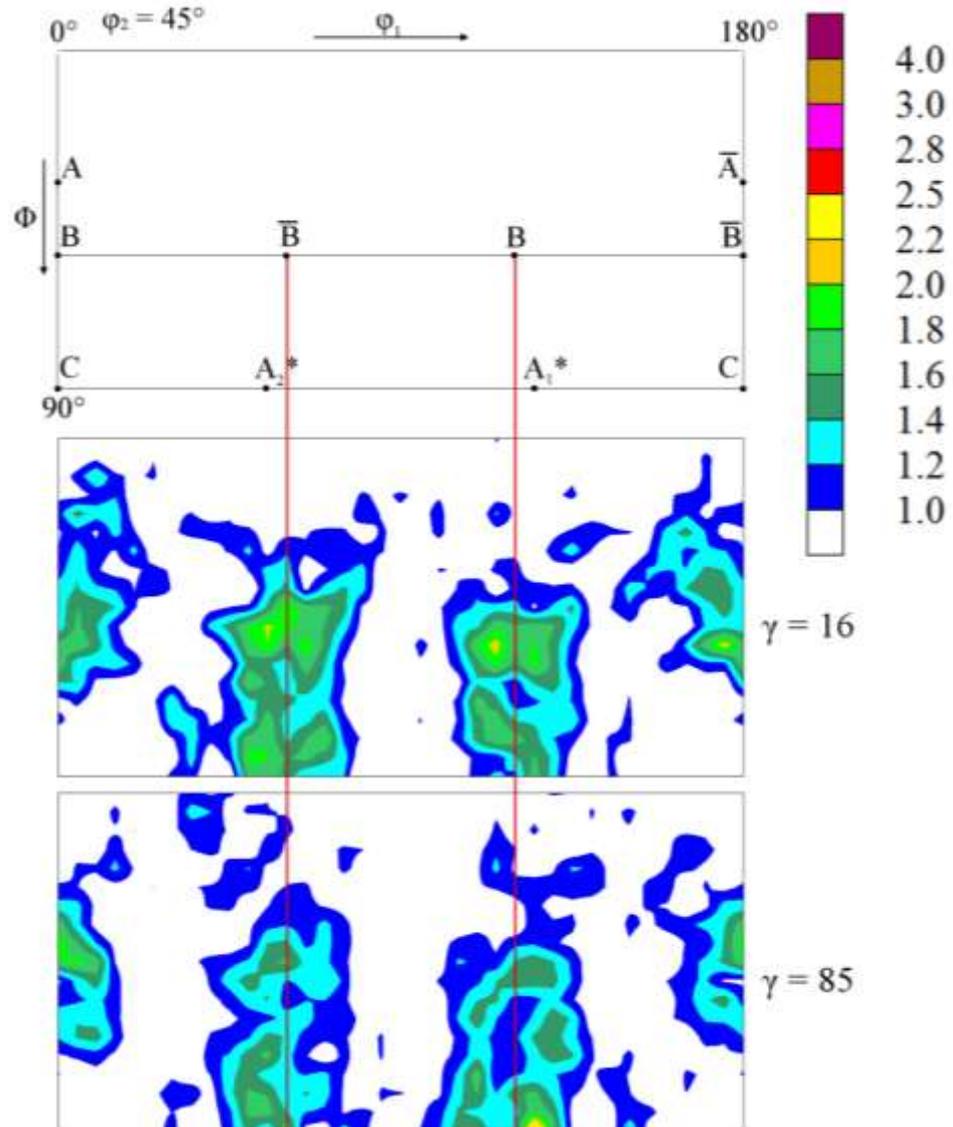


### Bruker AXS D8 Discover



#### Equipment:

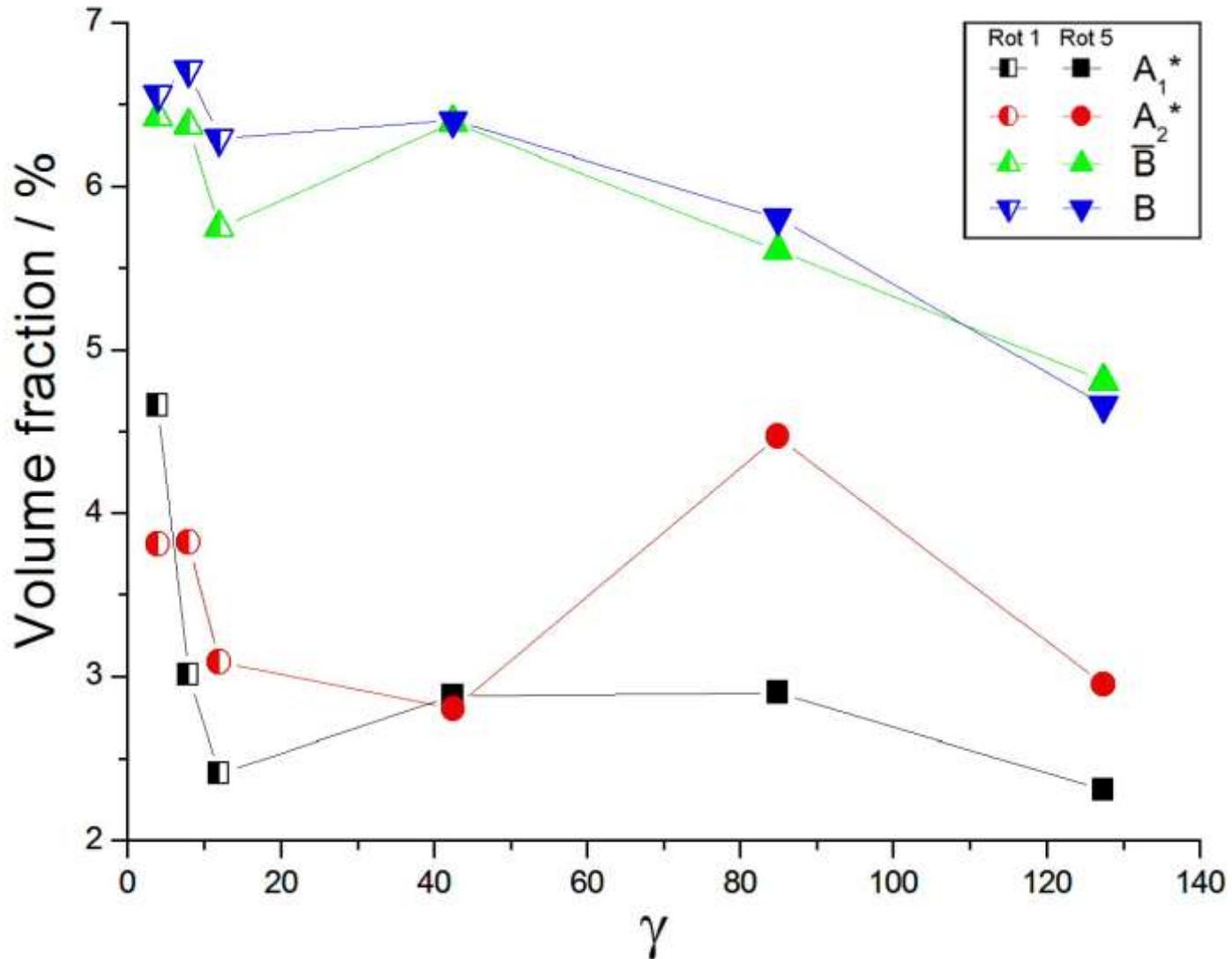
- 1** Eulerian cradle with xyz-stage
- 2** Laser-video microscope
- 3** Low-power microfocus X-ray tube  $I\mu S$
- 4** 2D detector  $V\dot{A}NTEC\ 2000$



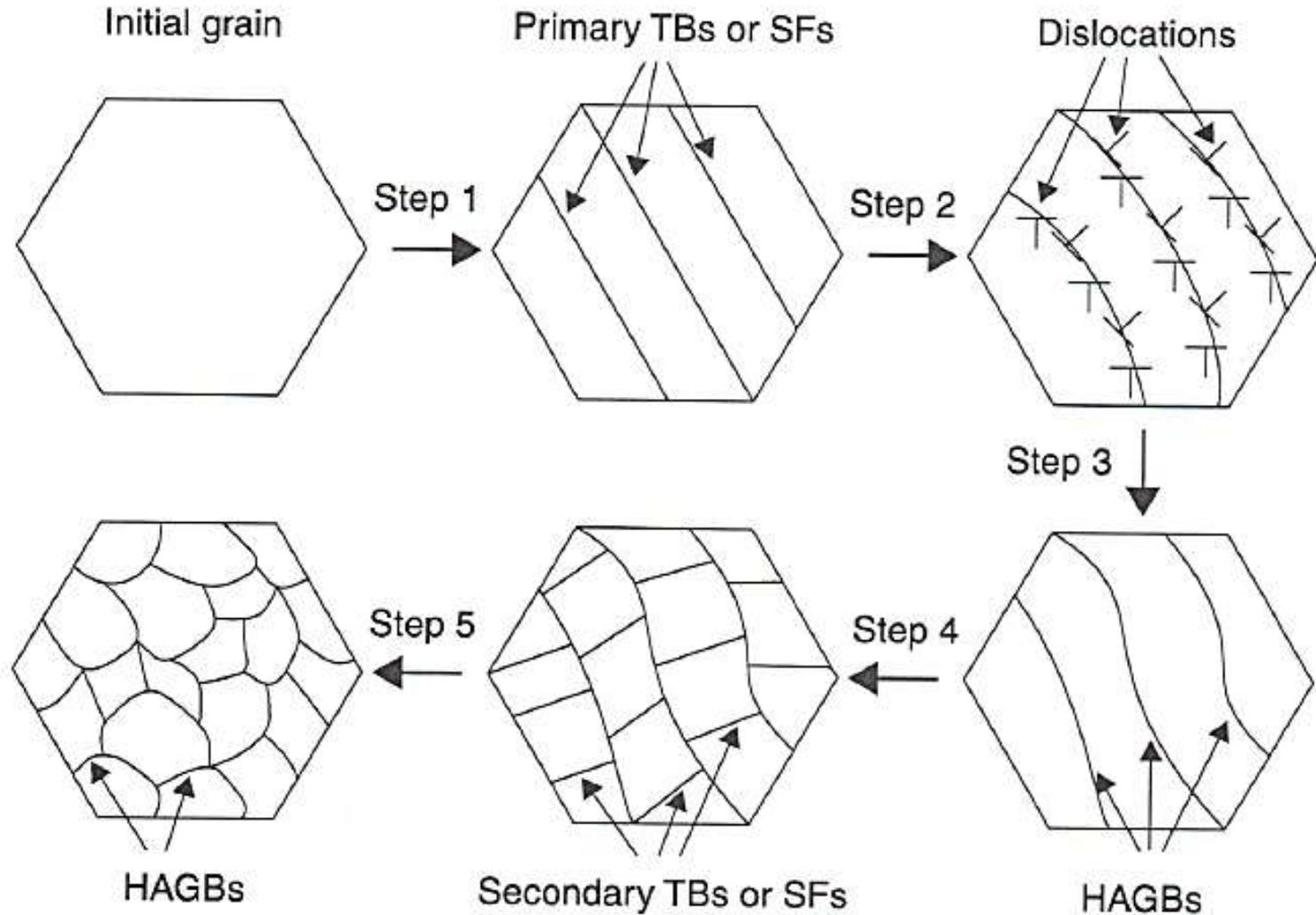
# Texture components in simple shear deformed fcc metals

Component designation	Miller indices {shear plane }<shear direction>	Euler angles [°]		
		$\varphi_1$	$\Phi$	$\varphi_2$
$A$	$\{1\bar{1}\bar{1}\}<110>$	0	35.26	45
$\bar{A}$	$\{\bar{1}11\}<\bar{1}\bar{1}0>$	180	35.26	45
$A_1^*$	$\{\bar{1}\bar{1}1\}<112>$	35.37 125.37	45 90	0 45
$A_2^*$	$\{11\bar{1}\}<112>$	144.74 54.74	45 90	0 45
$B$	$\{\bar{1}12\}<110>$	0 120	54.74 54.74	45 45
$\bar{B}$	$\{1\bar{1}\bar{2}\}<\bar{1}\bar{1}0>$	60 180	54.74 54.74	45 45
$C$	$\{001\}<110>$	90 0	45 90	0 45
$\langle 111 \rangle$ or <i>A fibre</i>	$\{111\}<uvw>$			
$\langle 110 \rangle$ or <i>B fibre</i>	$\{hkl\}<110>$			

# Volume fraction of texture components



# Microstructure development



**During HPT CrMnFeCoNi HEA shows severe grain refinement.**

**The steady state crystallite size is 24 nm.**

**The dislocation density saturates at  $3 \times 10^{16}/\text{m}^2$ .**

**The twin density goes over a maximum of 2% at a certain shear strain.**

**The weak texture is a dominant brass-type shear texture, in agreement with the medium/low stacking fault energy.**

### **Take home message:**

**During HPT deformation of CrMnFeCoNi HEA mainly occurs by slip of partial dislocations emitted from the grain boundaries accompanied by twinning and grain boundary sliding.**

**The latter two processes lead to texture randomization.**

**Multiple twinning leads to a strong grain refinement.**

# Thank you for your kind attention !

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